

- 1 ENSURE GATE MOVES SMOOTHLY IN BOTH DIRECTIONS.
- 2 MECHANICALLY INSTALL OPERATOR. **NOTE:** SEE MANUAL.
- 3 BEFORE MAKING ELECTRICAL CONNECTIONS MAKE SURE POWER IS TURNED OFF AT SOURCE.

- 4 MAKE POWER SUPPLY CONNECTION THAT MATCHES YOUR INSTALLATION.



**WARNING**

TO PREVENT THE RISK OF PERSONAL INJURY OR DEATH, DISCONNECT POWER AT THE FUSE BOX BEFORE PROCESSING ELECTRICAL CONNECTIONS. MUST BE MADE BY A QUALIFIED INDIVIDUAL. OBSERVE LOCAL ELECTRICAL CODES WHEN WIRING THE OPERATOR.

- 5 DETERMINE HAND OF OPERATOR AND SET DIPSWITCH AS SHOWN BELOW.



- 6 SET LIMIT NUTS TO CENTER OF TRAVEL.



- 7 MANUALLY SET GATE TO CENTER OF TRAVEL.



- 8 TURN ON POWER AND USE ON BOARD 3-BUTTON STATION TO RUN OPERATOR TO OPEN AND CLOSE POSITION. SET RESPECTIVE LIMIT NUT AT EACH LOCATION. **NOTE:** IF OPERATOR RUNS IN WRONG DIRECTION CHECK DIPSWITCH #2. IF DIPSWITCH #2 IS CORRECT AND OPERATOR IS NOT SWITCH 2 INCOMING POWER LEADS.

**WARNING**

TO AVOID RISK OF INJURY, MAKE SURE POWER IS TURNED OFF BEFORE MAKING ANY ADJUSTMENTS.

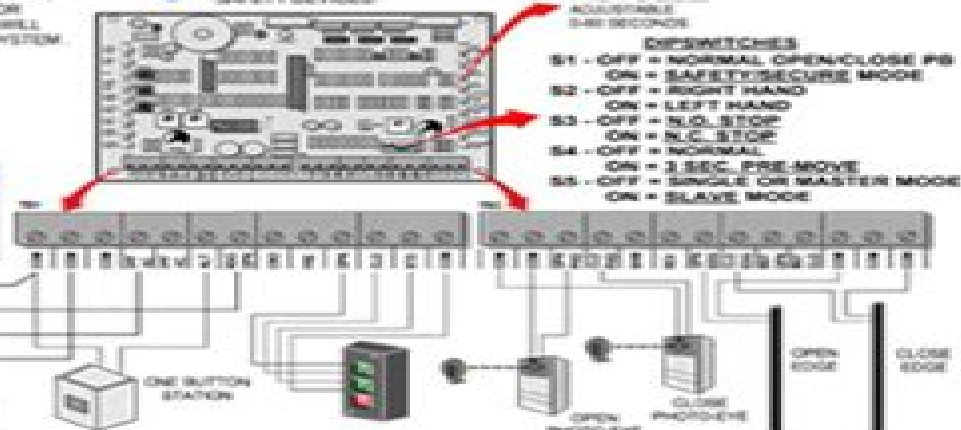


- 9A FOR OPERATORS WITHOUT A CLUTCH SET FORCE ADJUSTMENT IN BOTH OPEN AND CLOSE DIRECTIONS JUST STRONG ENOUGH TO AVOID NUISANCE ACTIVATION OF THE SAFETY SYSTEM. **NOTE:** NEVER INCREASE FORCE SETTING TO MAKE UP FOR A GATE WHICH IS NOT MAINTAINED OR PROPERLY INSTALLED THIS WILL DEACTIVATE THE SAFETY SYSTEM.



- 9B FOR OPERATORS SUPPLIED WITH A CLUTCH FORCE ADJUSTMENT ON THE BOARD MAY BE TURNED TO MAXIMUM FORCE (FULLY OPENING). SENSITIVITY WILL BE ADJUSTED THROUGH THE CLUTCH WHICH IS FACTORY PRESET TO HANDLE MOST INSTALLATIONS. **NOTE:** FOR EXTRA HEAVY GATES SEE MANUAL FOR CLUTCH ADJUSTMENT.

- 10 CONNECT CONTROL AND SAFETY DEVICES.



**WARNING**

TO AVOID RISK OF INJURY, MAKE SURE POWER IS TURNED OFF BEFORE MAKING ANY CONNECTIONS.

**RADIO CONTROL CONNECTION**  
(FACTORY SET UP IS OPEN ONLY)  
**NOTE:** FOR OPEN/CLOSE OPERATION MOVE WIRE ON CONTROL BOARD TERMINAL STRIP FROM "BROD" TO "CROD" TERMINAL.

TOLL FREE TECHNICAL SUPPORT  
1-800-243-6476  
EMAIL TO: [FWTECH@VEPOWER.NET](mailto:FWTECH@VEPOWER.NET)  
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**NOTE:** ALL SAFETY DEVICES MUST BE NORMALLY OPEN.

# Powermaster Gate Opener Manual

**Léo Pomar**



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