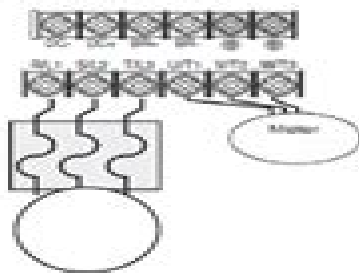


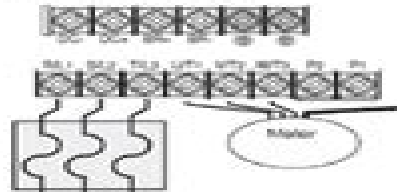
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### 1. Power Wiring

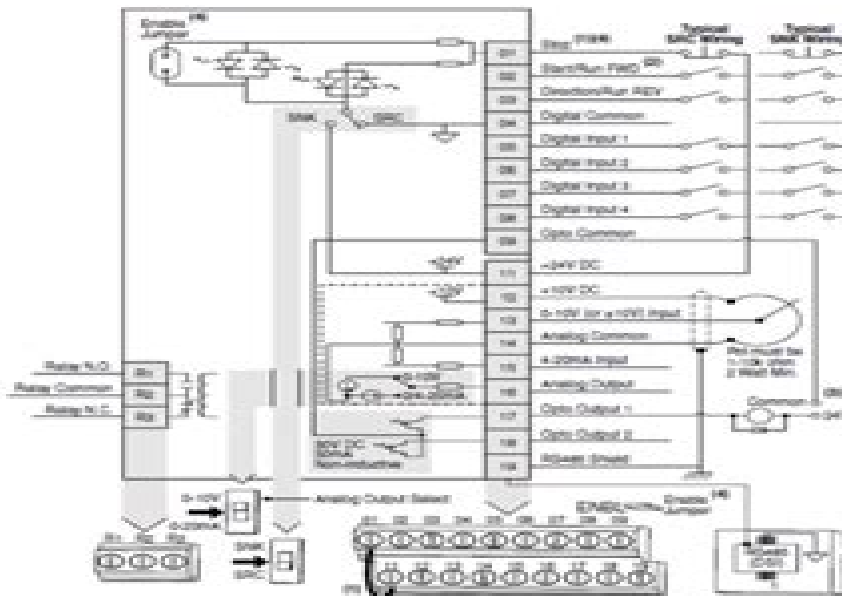
Frame B wiring



Frame C wiring



### 2. I/O wiring



### 3. How to navigate to Parameter Groups.



The interface module is shown above and a menu structure is shown below, to navigate through the menu structure you must do the following:

|    |                                                                                           |                                                                                     |
|----|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 1. | Press ESC key twice to access first digit on the 7 segment display.                       |  |
| 2. | To change between the parameter group shown below using either keys to the desired group. |  |
| 3. | Once at desired group press the enter key.                                                |  |

| Display                                                                              | Parameter Group                   |
|--------------------------------------------------------------------------------------|-----------------------------------|
|   | First Shown when drive powered up |
|  | Display Group (View Only)         |
|  | Basic Program Group               |
|  | Advanced Program Group            |
|  | Fault designator                  |

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**S Marginson**



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