



PowerFlex 70 Adjustable Frequency AC Drive

When reading this document, look for this symbol “ **Step x** ” to guide you through the **5 BASIC STEPS** needed to install, start-up and program the PowerFlex 70. The information provided **Does Not** replace the User Manual and is intended for **qualified drive service personnel only**. For detailed PowerFlex 70 information including application considerations and related precautions refer to the following:

Title	Publication	Available...
PowerFlex 70 User Manual	20A-UM001...	on the CD supplied with the drive or
PowerFlex Reference Manual	PFLEX-RM001...	at www.ab.com/manuals/dr

For Allen-Bradley Drives Technical Support:

Title	Online at...
Allen-Bradley Drives Technical Support	www.ab.com/support/abdrives

Step 1 Read the General Precautions



ATTENTION: This drive contains ESD (Electrostatic Discharge) sensitive parts and assemblies. Static control precautions are required when installing, testing, servicing or repairing this assembly. Component damage may result if ESD control procedures are not followed. If you are not familiar with static control procedures, reference A-B publication 8000-4.5.2, “Guarding Against Electrostatic Damage” or any other applicable ESD protection handbook.



ATTENTION: An incorrectly applied or installed drive can result in component damage or a reduction in product life. Wiring or application errors, such as, undersizing the motor, incorrect or inadequate AC supply, or excessive ambient temperatures may result in malfunction of the system.



ATTENTION: Only qualified personnel familiar with adjustable frequency AC drives and associated machinery should plan or implement the installation, start-up and subsequent maintenance of the system. Failure to comply may result in personal injury and/or equipment damage.

Powerflex 40 Quick Troubleshooting Guide

Katrin Zwirgmaier



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