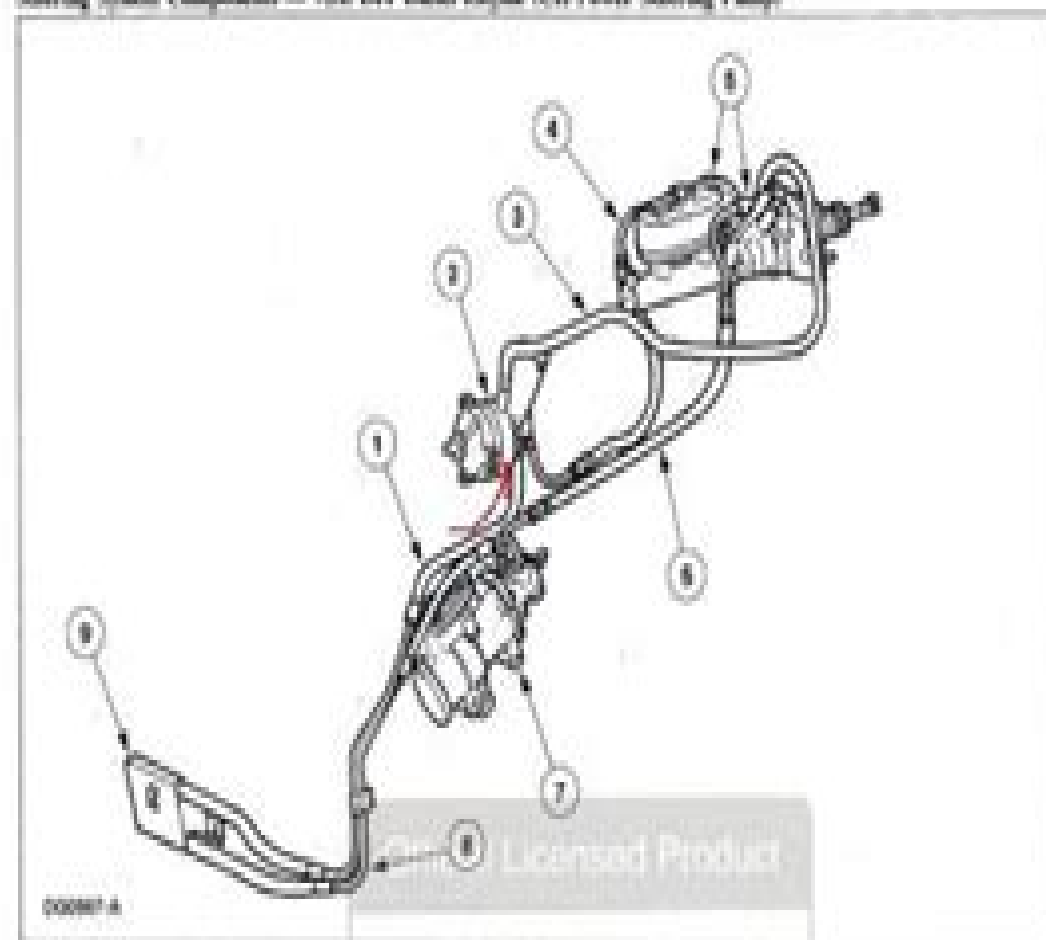


DESCRIPTION AND OPERATION (Continued)

Steering System Components — T.3L DIT Diesel Engine (CI) Power Steering Pump



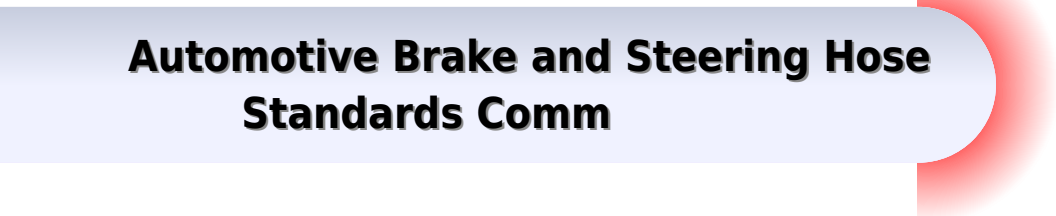
Item	Part Number	Description
1	3A713	Power Steering Return Hose
2	3A678	Power Steering Pump
3	3A685	Power Steering Return Line Hose
4	3A717	Power Steering Line

Item	Part Number	Description
5	3D090	Power Steering Line
6	3A714	Power Steering Line
7	3504	Steering Gear
8	3A713	Power Steering Return Hose
9	3D746	Power Steering Fluid Cooler

(Continued)

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required Class A hose has a nominal OD of 19.84 mm 0.781 in Class B hose is a lightweight hose with a nominal OD of 17.91 mm 0.705 in This specification defines the minimum performance levels of a flexible connector in the hydraulic steering system to convey power steering fluid from the steering pump to the steering gear This document has been determined to contain basic and stable technology which is not dynamic in nature

Power Steering Pressure Hose-Low Volumetric Expansion Type Automotive Brake and Steering Hose Standards Comm,1989 The specification covers hose fabricated from fabric braid and synthetic rubber assembled with end fittings for use in automotive power steering applications at pressures as indicated in Table 1 as flexible connections within the temperature range of 40 C 40 F to 121 C 250 F average 149 C 300 F maximum peaks These hoses are intended for use in applications where reduction in amplitude of pump pressure pulsations is not required

POWER STEERING PRESSURE HOSE HIGH VOLUMETRIC EXPANSION TYPE Automotive Brake and Steering Hose Standards Comm,1970 This specification covers two types of hose fabricated from fabric braid and synthetic rubber assembled with end fittings for use in automotive power steering applications as flexible connections within the temperature range of 40 to 121 C 40 to 250 F average 149 C 300 F maximum peaks These hoses are intended for use in applications where reduction in amplitude of pump pressure pulsations is required Type 1 hose shall be suitable for 1500 psi maximum working pressure Type 2 hose shall be suitable for 1300 psi maximum working pressure

High-Temperature Power Steering Return Hose - Low Pressure Automotive Brake and Steering Hose Standards Comm,2012 This SAE Standard covers hose fabricated from textile reinforcement and synthetic rubber assembled with clamps and or end fittings for use in high temperature automotive power steering applications as flexible connections within the temperature range of 40 to 150 C 40 to 302 F maximum and 1.21 MPa 175 psi maximum working pressure This specification defines the minimum performance levels of a flexible connector in the hydraulic steering system to convey power steering fluid from the steering gear back to the pump reservoir This document has been determined to contain basic and stable technology which is not dynamic in nature

Power Steering Return Hose - Low Pressure Automotive Brake and Steering Hose Standards Comm,2003 This SAE Standard covers hose fabricated from fabric braid and synthetic rubber assembled with end fittings or user applied clamps for use in automotive power steering applications as flexible connections within the temperature range of 40 C to 120 C 40 F to 250 F average and 135 C 275 F maximum peaks Hose assemblies shall be suitable for 1.72 MPa 250 psi maximum working pressure with end fittings and 0.69 MPa 100 psi maximum working pressure with user applied clamps

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