

#### JAR 66 CATEGORY B1 MODULE 15/17 PROPULSION SYSTEMS



# 19 POWERPLANT INSTALLATION 19.1 NACELLES OR PODS

Nacelles or pods are streamlined enclosures used on multi-engine aircraft primarily to house the engines. They are located below, or at the leading edge of the wing or on the tail of the aircraft.

An engine nacelle or pod consists of skin, cowling, structural members, a fire-wall, and engine mounts. Skins and cowlings cover the outside of the nacelle. Both are usually made of sheet aluminium alloy, stainless steel, or titanium. Regardless of the material used, the skin is usually attached to the framework by rivets.

The framework can consist of structural members similar to /those of the fuselage. The framework would include lengthways members, such as longerons and stringers, and widthways/vertical members, such as bulkheads, rings, and formers.

A nacelle or pod also contains a firewall, which separates the engine compartment from the rest of the aircraft. This bulkhead is usually made of stainless steel, or titanium sheet metal.

#### 19.1.1 COWLINGS

Openings in structures are necessary for entrance and egress, servicing, inspection, repair and for electrical wiring, fuel and oil lines, air ducting, and many other items.

Access to an engine mounted in the wing or fuselage is by hinged doors; on pod and turbopropeller installations the main cowlings are hinged. Access for minor servicing is by small detachable or hinged panels. All fasteners are of the quick-release type.

A turbo-propeller engine, or a turbo-jet engine mounted in a pod, is usually far more accessible than a buried engine because of the larger area of hinged cowling that can be provided. The accessibility of a wing pylon mounted turbo-fan engine is shown in figure 19.1, and that of wing mounted turbo-propeller engine is shown in figure 19.2.

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