

Valve springs - vehicle, M50 and M50T engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.5 lbf) to 20.2 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

Valve springs - S50 and M50 engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142/137 N (32/31 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	2
Direction of coils	Left hand
Identification colour	White

Pistons and skirts**Material:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel
Cast iron

Outside diameter of piston	71.725/71.745 mm (2.824/2.848 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.002/0.002 in)
Thickness of skirt head	0.55/0.58 mm (0.022/0.023 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 48 gms: from 2.085 mm (0.081 in) to 2.405 mm (0.094 in) in grades of 0.025 mm (0.001 in)

Camshaft

Diameter of front and rear journals	47.860/47.875 mm (1.885/1.888 in)
Diameter of centre journal	47.865/47.875 mm (1.886/1.888 in)

Clearance of journals in bores:

- Inlet and rear	0.040/0.094 mm (0.001/0.004 in)
- Centre	0.040/0.095 mm (0.001/0.004 in)

Diameter for pulley hub

36.58/36.61 mm (1.440/1.441 in)

Cam lift - vehicle, M50 and M50T engines:

- Inlet and exhaust	9.344/9.724 mm (0.372/0.382 in)
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Cam lift - S50 and M50 engines:

- Inlet (camshaft part number 1, 141DF11)	9.344/9.094 mm (0.370/0.358 in)
- Inlet (camshaft part number 1, 141DF02)	9.344/9.324 mm (0.368/0.367 in)
- Exhaust	9.344/9.524 mm (0.367/0.375 in)

End float

0.11/0.27 mm (0.004/0.011 in)

Maximum permissible end float in service

0.50 mm (0.020 in)

Width of recess for thrust washer

0.05/0.12 mm (0.002/0.005 in)

Camshaft thrust washer

Type	1.807 weather fitted in camshaft cover
Thickness	0.80/0.85 mm (0.032/0.034 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

Perkins M80t Manual

Karin Nielsen-Saines



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