Fourth Semester B.E. Degree Examination, June-July 2009 Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions form each Part – A and Part - B.

	TWO questions form each Part - A and Part - I	9.
	PART - A	
	With neat sketches, give nomenclature of a single point cutting tool.	(97 Marks)
b.	Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notat	ions.
		(07 Macks)
C	List various factors influencing tool – life. Explain any one of them.	(66 Marks)
25	List various cutting tool materials in the increasing order of their hardness.	(06 Marks)
b.	Explain with the help of neat sketches, heat distribution at tool and workpiece	(06 Marks)
C.	What are the methods of measurement of temperature of cutting tool tip? Expl	lain any
	one of them.	(08 Marks)
0.7	Differentiate between capstan and turret lathes.	(05 Mairlos)
Ib.	With a neat sketch, explain any one of the driving mechanisms used in a shaping	
	machine.	(08 Marks)
C.	Sketch a planning machine indicating major parts. Name any one of the mechanism for	
	quick return movement in a planer.	(07 Marks)
		(05 Marks)
b.		(06 Marks)
0		
	reaming and trepanning.	(69 Marks)
	PART - B	
40	With sketches, differentiate between up milling and down milling operations.	(06 Marks)
b.		(08 Marks)
C.	What is Indexing? Explain compound indexing.	(06 Marks)
0.	List various grinding wheel abrasives and bonding processes.	(07 Marks)
b.	Sketch a centre type - cylindrical grinding machine indicating parts.	(08 Marks)
C.	Differentiate between horizontal and vertical grinding machines.	(05 Marks)
a.	Sketch and explain vertical lapping machine.	(08 Marks)
b.	Name the parts along with a neat sketch of a tool head for honing of holes.	(07 Marks)
C.	List the uses of lapping process.	(05 Marks)
а.	Mention any five non - traditional machining processes.	(05 Marks)
b.	Explain AJM with a neat sketch.	(10 Marks)
C.	What are the applications of non traditional machining methods?	(05 Marks)
	化 电热 化 电热 化 电热 化 电热 化 电热 化 电热	 PART - A a. With neat sketches, give nomenclature of a single point cutting tool. b. Derive the conditions 2φ + β - γ = π/2. Explain its significance with usual notate. c. List various factors influencing tool – life. Explain any one of them. a. List various cutting tool materials in the increasing order of their hardness. b. Explain with the help of neat sketches, heat distribution at tool and workpiece. c. What are the methods of measurement of temperature of cutting tool tip? Explone of them. a. Differentiate between capetan and turret lathes. b. With a neat sketch, explain any one of the driving mechanisms used in a shapi machine. c. Sketch a planning machine indicating major parts. Name any one of the mechanism returns and trepancing. a. List various drilling machines. b. Draw neat sketch of a radial drilling machine indicating parts. c. Sketch and mention the application of the drilling machine operations — count reaming and trepanning. a. With sketches, differentiate between up milling and down milling operations. b. Draw a neat sketch to show major parts of a horizontal milling machine. c. What is Indexing? Explain compound indexing. a. List various grinding wheel abrasives and bonding processes. b. Sketch a centre type — cylindrical grinding machine indicating parts. c. Differentiate between horizontal and vertical grinding machines. a. Sketch and explain vertical lapping machine. b. Name the parts along with a neat sketch of a tool head for honing of holes. c. List the uses of lapping process.

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- 1. Understanding the eBook November 2009 N2 Fitting And Machining Question Paper
 - The Rise of Digital Reading November 2009 N2 Fitting And Machining Question Paper
 - Advantages of eBooks Over Traditional Books
- 2. Identifying November 2009 N2 Fitting And Machining Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an November 2009 N2 Fitting And Machining Question Paper
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from November 2009 N2 Fitting And Machining Question Paper
 - Personalized Recommendations

- November 2009 N2 Fitting And Machining Question Paper User Reviews and Ratings
- November 2009 N2 Fitting And Machining Question Paper and Bestseller Lists
- 5. Accessing November 2009 N2 Fitting And Machining Question Paper Free and Paid eBooks
 - November 2009 N2 Fitting And Machining Question Paper Public Domain eBooks
 - November 2009 N2 Fitting And Machining Question Paper eBook Subscription Services
 - November 2009 N2 Fitting And Machining Question Paper Budget-Friendly Options
- 6. Navigating November 2009 N2 Fitting And Machining Question Paper eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - November 2009 N2 Fitting And Machining Question Paper Compatibility with Devices
 - November 2009 N2 Fitting And Machining Question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of November 2009 N2 Fitting And Machining Question Paper
 - o Highlighting and Note-Taking November 2009 N2 Fitting And Machining Question Paper
 - Interactive Elements November 2009 N2 Fitting And Machining Question Paper
- 8. Staying Engaged with November 2009 N2 Fitting And Machining Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers November 2009 N2 Fitting And Machining Question Paper
- 9. Balancing eBooks and Physical Books November 2009 N2 Fitting And Machining Question Paper
 - ∘ Benefits of a Digital Library
 - o Creating a Diverse Reading Collection November 2009 N2 Fitting And Machining Question Paper
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine November 2009 N2 Fitting And Machining Question Paper
 - Setting Reading Goals November 2009 N2 Fitting And Machining Question Paper
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of November 2009 N2 Fitting And Machining Question Paper
 - Fact-Checking eBook Content of November 2009 N2 Fitting And Machining Question Paper

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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