Main bearings

To dismantle and to assemble

Operation 5-4

Engine	Torque Nos (66 ft) kg/ m	
635-91	Dearing holder setsorers	20 (10.0-2.2
ACCOUNT MONOTON PART ACADOSTS.	Bearing holder setsorere	82 (SR 3)-8.2

End Soat

If the end final is greater than the service limit shock the throat washers for year.

Note: Non (% only used or 404G-22 and 404G-22).

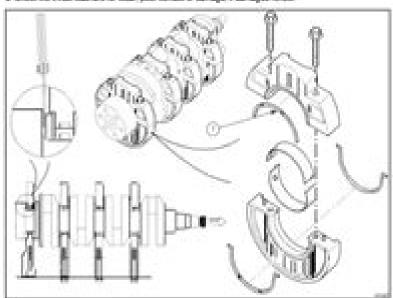
Engine	Banded descent	Service level	
4050/11	E 10 - 5 30 Am (5 5545 - 5 5 50 A)	200 - C207 -	
4000-10, 4040-20 and 4040-20T	5 15 15 45 mm (5 5540 - 5 5 650 m)	230 mm 23/87 mg	

Engine	Thrysi wester flickness	Service Smill
RESCUIT	2010 - 2010 HR D MOD - 2004 FR	27.5 mm (2.1000 M)
400C-18, 404C-22 and 404C-22T	2.95 - 3.00 mm (0.196 - 0.196 A)	2.50 mm @ 1902 mg

- 1. Identify the location of bearing carriers on the cranishant and mark before removal.
- 2 install bearing centers on the contributed, ensure that the lubricating oil holes align with the feed holes in the collected block.
- 3 Check and float clearance.

Note: Ensure that the throat weathers are aligned correctly. After with their oil growes towards the provisional.

4. Check the thrust washers for wear, poor correct or damage. If damaged renew.



Bearing holder

Centre bearing

- Remove the bearing hotter and inspect for peeling, meting, stepped year and damage. Et is damaged.
- 2 Use Plantigauge 6 to measure the of clearance (see Operation 4.10) between the crankshaft centre journal and the bearing. If the of clearance is greater than the service limit, renew the bearings or regind, the centre journal and use undertice bearings.

Engine	Standard oil plearance	Service limit
600-11	0,008 - 0,108 nm (0,00150 - 0,00401 as)	\$25 mm (6.00%)
4000-15 4040-27 4040-27	0.044 - 0.102 mm (0.00150 - 0.00420 m)	\$20 mm (\$ 0075 m

Engine / Bearing size mm (in)	Postal	Centre crankshaft diameter mm (in)
MISC-18		
Danieri	1.3	47,065 x 47,075 (1,00000 x 1,00000)
positionary		67,004 - 67,000 (1,000.00 - 1,000.00)
and the second second	1.2	C214 (C225 (Limits - Limits)
Underside 1.25 (0.01)		6756 6776 (LEWS) 127850
	- 13	67,684 (67,678 (1,00070 - 1,00070)
Underster 1,50 (1.02)	-1	47,454 - 47,465 (1,00050 - 1,00070)
MISC 15		
Similari	1.2.2	START STATE DISTRICT DISTRICT
Polesta 125 5 25	12.2	ET TOTAL TO STATE AND A SECOND STATE OF THE SE
Common Title (C.C.)	12.7	\$7,457 \$7,470 2,60070 2,60050)
804C 27 and 804C 22T		
Standard	5224	47,907 x 67,970 Q 47900 x 2 47907)
Principal (25 G 25)	1234	47 NOT - 87 NO 2 MIRCH - 2 MIRCH 6
Orderstes 1.80 (5.02)	3.2.3.4	67,67 - 67,670 (2,69079 - 2,69030)

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