

SERVICE MANUAL

WATER PUMP AND THERMOSTAT

Section 10
Page 9

WATER PUMP - Continued

+ RECONDITIONING - Continued

+ Reassembly

14. Install the front seal (11) and the housing (4) against the retaining ring (10).

15. Lightly lubricate the seal surface of the wear sleeve (12).

16. Install the wear sleeve (12).

17. Install the pulley hub (13) onto the shaft (1).

18. Apply clean-engine oil to the threads and install the flange lock nut (14). Tighten the shaft to the "SPECIAL TORQUES" by turning the internal hex at the end of the shaft, while holding the nut.

19. Install a new O-ring (15) (if applied) on the water pump seal (2) and press into the bearing housing (4), using the water pump seal installation tool. (See Detail "B", Figure 10.11).

20. Apply two small drops of Loctite® 290 to the shaft/coilant seal joint. Space each drop 180° apart.



Figure 10.13. Bearing Housing with Groove and Coolant Seal with "O" Ring

- | | |
|-------------|--------------------|
| 1. Groove | 3. Coolant Seal |
| 2. "O" Ring | 4. Bearing Housing |

21. Support the shaft at the front end and push the housing down by hand.

22. Press the impeller onto the shaft supported on the front end as shown in Figure 10.14.

NOTE: Prior to full installation of the impeller, place two 0.028 in. (0.71 mm) feeler gauges under the impeller.

23. Verify impeller to housing clearance as follows:

IMPORTANT

USE A SLEEVE (FIGURE 10.14) UNDER THE PRESS RAM WHEN PRESSING ON THE IMPELLER BECAUSE THE SHAFT WILL PROTRUDE SLIGHTLY ABOVE

- With the feeler gauge in place, press the impeller until the feeler gauges are snug. Refer to Figure 10.14.

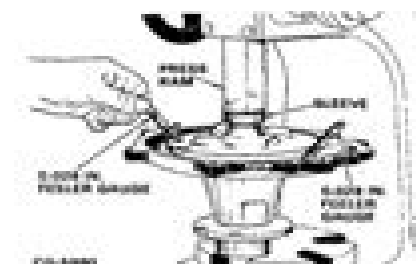


Figure 10.14. Press on Impeller and Check Impeller to Housing Clearance

- Refer to the "SPECIFICATIONS" for impeller to housing clearance.

+ INSTALLATION

- Using a new gasket, place the gasket over the water pump housing (down). Refer to Figure 10.15.

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Table of Contents Perkins 1300 Series Edi Wiring Manual

1. Understanding the eBook Perkins 1300 Series Edi Wiring Manual
 - The Rise of Digital Reading Perkins 1300 Series Edi Wiring Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins 1300 Series Edi Wiring Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins 1300 Series Edi Wiring Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins 1300 Series Edi Wiring Manual
 - Personalized Recommendations
 - Perkins 1300 Series Edi Wiring Manual User Reviews and Ratings
 - Perkins 1300 Series Edi Wiring Manual and Bestseller Lists

5. Accessing Perkins 1300 Series Edi Wiring Manual Free and Paid eBooks
 - Perkins 1300 Series Edi Wiring Manual Public Domain eBooks
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 - Interactive Elements Perkins 1300 Series Edi Wiring Manual
8. Staying Engaged with Perkins 1300 Series Edi Wiring Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins 1300 Series Edi Wiring Manual
9. Balancing eBooks and Physical Books Perkins 1300 Series Edi Wiring Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins 1300 Series Edi Wiring Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Perkins 1300 Series Edi Wiring Manual
 - Setting Reading Goals Perkins 1300 Series Edi Wiring Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Perkins 1300 Series Edi Wiring Manual
 - Fact-Checking eBook Content of Perkins 1300 Series Edi Wiring Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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