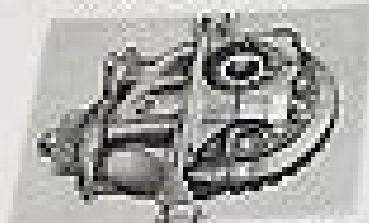


FINAL ASSEMBLY INSTRUCTIONS

INSTALL THE LOWER CASE AND COVER

1. Remove the lower case and cover assembly from the motor and align the cover and motor housing.
2. Remove the lower case and cover and install the motor housing.
3. Remove the lower case and cover and install the motor housing.



4. Place the lower case and cover on the motor housing and align the cover and motor housing.
5. Place the lower case and cover on the motor housing and align the cover and motor housing.

6. Place the lower case and cover on the motor housing and align the cover and motor housing.
7. Place the lower case and cover on the motor housing and align the cover and motor housing.



8. Align the lower case and cover on the motor housing and align the cover and motor housing.
9. Align the lower case and cover on the motor housing and align the cover and motor housing.

ASSEMBLY ADAPTER

- Remove the lower case and cover and install the motor housing.



1. Remove the lower case and cover and install the motor housing.



2. Remove the lower case and cover and install the motor housing.

3. Remove the lower case and cover and install the motor housing.
4. Remove the lower case and cover and install the motor housing.



5. Align the lower case and cover on the motor housing and align the cover and motor housing.

Place the assembly so that the bearing is aligned with the motor case shaft hole.

FINAL ASSEMBLY INSTRUCTIONS

INSTALL THE LOWER CASE AND COVER

1. Remove the lower case and cover assembly from the motor and align the cover and motor housing.
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INSTALL THE LOWER CASE AND COVER

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9. Remove the lower case and cover and install the motor housing.

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