

## Crankshaft assembly

### Crankshaft

Diameter of main journals	50.98/50.98 mm (2.0071/2.0043 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.30/21.30 mm (0.841/0.841 in)
Width of centre journal	22.26/22.42 mm (0.876/0.897 in)
Width of all other journals	20.5/21.1 mm (0.807/0.831 in)
Diameter of crank pins	52.98/53.01 mm (2.1254/2.1264 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.25/21.25 mm (0.837/0.838 in)
Crankshaft end-flange	6.00/6.26 mm (0.236/0.246 in)
Diameter of rear flange	88.84/88.95 mm (3.495/3.502 in)
Minimum permissible diameter of rear flange (sketch)	88.34 mm (3.480 in)
Diameter for front oil seal	34.985/34.990 mm (1.3769/1.3778 in)
Minimum permissible diameter for front oil seal (sketch)	34.72 mm (1.367 in)
Diameter for scuffed pulley	21.28/22.00 mm (0.839/0.866 in)
Diameter of recess for spring bearing	22.58/22.69 mm (0.889/0.893 in)
Depth of recess for spring bearing	20.8 mm (0.82 in)
Crankpin journals and crank pins	-0.30 mm (0.012 in)

### Main bearings

Type	Steel back, aluminium lin bearing material
Bearing width, centre bearing	24.27/24.52 mm (0.955/0.965 in)
Bearing width, all other bearings	22.26/22.42 mm (0.876/0.897 in)
Bearing thickness	1.52/1.55 mm (0.0598/0.0610 in)
Back diameter	27.005/27.260 mm (1.063/1.073 in)
Bearing clearance	0.023/0.073 mm (0.0009/0.0029 in)
Available undersize bearings	-0.30 mm (0.012 in)

### Crankshaft thrust washers

Type	Steel back, aluminium lin bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.38 mm (0.091/0.093 in)

# Perkins Prima M80t Service Manual

**AW Rasmussen**



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