

Providing Metalforming Solutions to Industry Since 1929

INCH / METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DRILL SUID	EGUNALENT	TAPSEE	OWILL SATE	DECRMAL EQUIVALENT	TAP SIZE	
80	.0135 .0145 .0156		10	1935		
1 79	.0156		9	.1960 .1990		
78	.0160		7	2010	1/4 - 20	1
77	.0180		64 6	.2031 .2040		
75	.0210		5	2055		
74	.0225		4	_2090		13
73	.0240		7 3	2130	1/4 - 28	17
71	.0260		2	-2188 -2210		111
70	.0280		1	-2280		
4 68	.0292		15 A	2340		111
3.3	.0312			.2280 .2340 .2344 .2380		
66	.0320		9	2420		12
65	.0350		1 8	.2500		
64	.0360		F	.2570	5/16 - 18	_
64 63 62 61	.0370		17 G	.2610		
61	0.7-0.0		H	.2660		
60 59	.0400			.2720	5/16 - 24	
58	.0400 .0410 .0420		, K	.2770		183
57	.046.350		33	.2812		100
56	.0465	0 - 80		.2900		100
55	.0520	0 - 00	19 "	.2969		100
54	.0550	4 64 70		.3020	220000	[2]
	.0595	1 - 64, 72	16	.3125	3/a - 16	100
16 52 51	.0635		76 C	.3230		183
51	.0670	2 55 55	64	.3281	**	
50 49	.0700	2 - 56, 64	9	.3320	3/s - 24	100
48	.0760		22	.3438		100
47	.0781	3 - 48	3	.3480		
46	.0810		23 T	.3580		189
45	.0820	3 - 56	64 U	.3680	7/16 - 14	100
44	.0860	4 - 40	8 V	.3750		153
	0935	4 - 48	VA.	.3860		
32 44	.0938 .0960 .0980		22	.3906	7/16 - 20	
	.0980		× ×	.3970		100
40 39 38	.0995		22	.4062		183
38	.1015	5 - 40		.4130	14- 42	183
36	.1065	6 - 32	64 7	4375	1/2 - 13	180
35	.1094		29 16 64 15	.4531	1/2 - 20	183
34	.1110		31 32	.4688	9/16 - 12	183
34 33 32	.1130	6 - 40	64 1	5000	-716 - 12	
. 31	.1160		33 2 64 17	.5156	9/16 - 18	100
-	.1250		35 32	.5312	5/8 - 11	183
30	.1285		64 9	.5469		
29	.1360	8 - 32, 36	37 16 64 19	.5781	5/a - 18	
	1406			.5938	0.50000	10
27	1440		64 5	6250		
26 25	.1495	10 - 24		.6406		
24	1520		64 21 43 32	.6562	3/4 - 10	
5 23	.1540 .1562 .1570		64 11	.6875	3/4 - 16	16
32 22	.1570			.7031	74-10	1 6
22	1590	10 - 32	64 23 47 32	.7188		
20 19	.1610 .1660 .1695		64 3	.7344		-
4.0	.1695			.7656	7/8 - 9	
	.1719		64 25 51 32	.7812		
17 16	.1730	12 - 24	64 13	.7969 .8125	7/6 - 14	
15	.1800	800000000000000000000000000000000000000		.8281	-70 - 14	
14	.1820	12 - 28	64 27 55 32	.8438		
3 13	.1850	100000000000000000000000000000000000000	64 7	.8594	1 - 8	
16 12	.1890		64 7 64 29 64 32	8906	1-8	
11	.1910			9062		

DPILL SIZE	EGUMALENT	TAP SIZE	
59	.9219	1 - 12	
64 15	.9375	1 - 12	
61 16	.9531		
64 31	.9688		
63 32	9844	11/a - 7	
64 4	1.0000		
3/64	1.0469	11/s - 12	
7/64	1.1094	11/4 - 7	
11/6-	1.1250		
11/64	1.1719	11/4 - 12	
17/32	1.2188	13/n - 6	
11/4-	1.2500		
19/64	1.2969	13/s - 12	
111/32	1.3438	11/2 - 6	
13/8	1.3750		
27/64	1,4219	11/2 - 12	
11/2-	1.5000		

M1.8 x 0.35	METRIC TAP	TAP DRILL S	DECIMAL (IN)
M2 x 0.4 1.60 .0630 M2 2 x 0.45 1.75 .0688 M2.5 x 0.45 2.05 .0807 M3 x 0.5 2.50 .0984 M3.5 x 0.6 2.90 .1142 M4 x 0.7 3.30 .1298 M4 x 0.7 3.30 .1298 M5 x 0.8 4.20 .1654 M6 x 1 5.00 .1968 M7 x 1 6.00 .2362 M8 x 1 7.00 .2756 M8 x 1 7.00 .2756 M10 x 1.5 8.50 .3426 M10 x 1.25 8.70 .3426 M12 x 1.75 10.20 4016 M12 x 1.25 10.80 .4252 M14 x 2 12.00 .4724 M16 x 2 14.00 .5512 M18 x 1.5 14.50 .5708 M18 x 2.5 17.50 .6890 M18 x 1.5 16.50 .6496 M18 x 1.5 18.50 .7677 M22 x 2.5 17.50 .8264 M22 x 1.5 20.50 .8071 <td>M1.6 x 0.35</td> <td></td> <td>.0492</td>	M1.6 x 0.35		.0492
M2.2 x 0.45 1.75 .0688 M2.5 x 0.45 2.05 .0807 M3 x 0.5 2.50 .0987 M3.5 x 0.6 2.90 .1142 M4 x 0.7 3.30 .1299 M4.5 x 0.8 4.20 .1654 M6 x 1 5.00 .1968 M7 x 1 6.00 .2638 M8 x 1.25 6.70 .2638 M8 x 1 7.00 .2756 M10 x 1.25 8.70 .3445 M10 x 1.25 8.70 .3445 M12 x 1.75 10.20 .4016 M12 x 1.25 10.80 .4252 M14 x 2 12.00 .4724 M14 x 2 12.00 .4724 M16 x 2 14.50 .5705 M18 x 1.5 16.50 .6496 M18 x 1.5 16.50 .6496 M20 x 2.5 17.50 .6890 M22 x 2.5 19.50 .7677 M24 x 3 21.00 .8268 M27 x 3 24.00 .9449 M27 x 3 24.00 .9494 <			
M2.5 x 0.45			
M3 x 0.5 2.50 .0984 M3.5 x 0.6 2.90 .1142 M4 x 0.7 3.30 .1298 M4 x 0.7 3.70 .1457 M5 x 0.8 4.20 .1654 M6 x 1 5.00 .1968 M7 x 1 6.00 .2362 M8 x 1 7.00 .2756 M8 x 1 7.00 .2756 M10 x 1.25 8.70 .3425 M10 x 1.25 10.80 .4016 M10 x 1.25 10.80 .4016 M12 x 1.75 10.20 .4016 M14 x 1.5 12.50 .4921 M16 x 1.5 12.50 .4921 M16 x 1.5 14.50 .5708 M18 x 2.5 15.50 .6192 M18 x 1.5 16.50 .6496 M18 x 1.5 16.50 .6496 M20 x 1.5 18.50 .7677 M22 x 1.5 18.50 .7677 M22 x 1.5 18.50 .7677 M24 x 3 21.00 82661 M27 x 3 24.00 .9448 M27 x 3 24.00 .9449 M33 x 3.5 26.50 1.0433 M30 x 2 28.00 1.1614 M33 x 2 31.00 1.2598 M33 x 3.5 29.50 1.1614 M33 x 3 .5 29.50 1.1614			
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Pipe Drill Tap Guide

Wenbin Ji

Pipe Drill Tap Guide:

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Romero, 1990 **Bulletin of the Society to Promote the Science of Management** Society to Promote the Science of Management, Taylor Society, 1917 **Automotive Industries, the Automobile**, 1928

Unveiling the Magic of Words: A Overview of "Pipe Drill Tap Guide"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Pipe Drill Tap Guide**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve into the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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