

Engine

Crankshaft

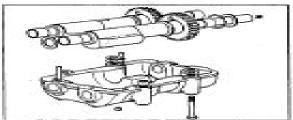
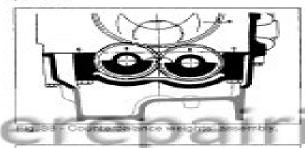


Fig. 37 - Counterbalance weights assembly com-



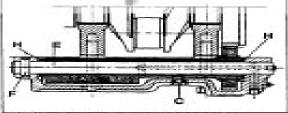


Fig. 39 - Counterbalance weights' section.

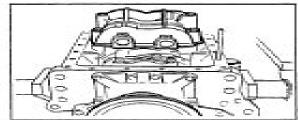


Fig. 40 - Counterbalance weights installed on engine.

FRUTTETO 75 - 85 II

Counterbalance weights for 4-cylinder engines

Specifications

and the second	0.1 ± 0.43
imples.	0.20 ± 0.25
emen.	26 18 899
and the same of th	26 150
	more

Checks

Check the conditions of the internal surface of the weights' bushines.

Make sure that bushings' internal diameter does not exceed the prescribed values. Otherwise, replace them.

Once the bushings have been installed, they should be bored in order to bring them to the diameter prescribed in the related specifications table.

installing and timing

Position the weights marked by the letter S in the seat of its appropriate support then became weight D so that the engraved teeth coincide, as shown in figure.

Install pins E, at the same time inserting shoulder washers H as appropriate.

Verify that the weights' end play is 0.1 to 0.43 mm.

Complete the installation by fastening the pin using lockpins F and the weights by means of screws C.

Fit the support complete with weights under the engine block so that the engraved tooth of weight S engages between the two engraved teeth of crown wheel B of the crankshaft. In addition, fit a number of shims G enough to obtain a clearance of 0.20 to 0.25 between the teeth of the crankshaft crown wheel and those of weight S.

Remove screw C and lock the screws fastening the weight support to the engine block, applying some Loctite 242.

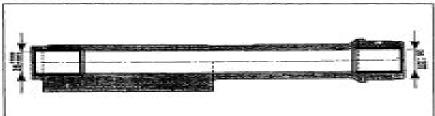


Fig. 41 - Installing weights' bushings.

Same Frutteto Service Manual

F Rizvi

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This book delves into Same Frutteto Service Manual. Same Frutteto Service Manual is a crucial topic that needs to be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Same Frutteto Service Manual, encompassing both the fundamentals and more intricate discussions.

- 1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Same Frutteto Service Manual
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 - o Chapter 3: Same Frutteto Service Manual in Everyday Life
 - Chapter 4: Same Frutteto Service Manual in Specific Contexts
 - ∘ Chapter 5: Conclusion
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- 4. In chapter 3, the author will examine the practical applications of Same Frutteto Service Manual in daily life. The third chapter will showcase real-world examples of how Same Frutteto Service Manual can be effectively utilized in everyday scenarios.
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- 6. In chapter 5, this book will draw a conclusion about Same Frutteto Service Manual. This chapter will summarize the key points that have been discussed throughout the book.
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