

CITOARC VRD welding machines have been designed to meet the most demanding conditions for on-site welding applications, offering reliable operation and high duty cycle. Each machine features the special Voltage Reduction Device (VRD) for increased safety when used in mines, shipyards and petrochemical plant.

Specification

- Rugged on site concept.
- Hot Start function and anti-sticking device.
- Arc Force regulation on front panel.
- Suitable for rutile, basic and cellulose electrodes.
- TiG lift+ device including up slope and down slope regulation & TiG exit fuzzy method (arc extinguishing).
- Ergonomic handles (easy lifting and rolling of the cables).
- Digital display of parameters.
- Generator compatible.
- Remote control plug.
- VRD for increased safety.



TiG lift +



GENERATOR
COMPATIBLE



THREE-PHASE



WARRANTY
YEARS

Technical features

CITOARC 2200i VRD	
Power supply	3 phases 400 V (±20%) 50/60Hz
Effective primary consumption	9 A
Max primary consumption	14 A
No load voltage	105 V (14
Secondary current range	5 - 220 A
DutyCycle: 10mn 40°C at 35%	220 A (at 40%)
DutyCycle: 10mn 40°C at 60%	190 A
DutyCycle: 10mn 40°C at 100%	150 A
Control connection	13 mm
Consumable Diameter Range	1,6 - 5,0 mm
Protection index	IP 23
Protection class	H
Dimensions (LxHx) mm	250 x 470 x 450
Weight kg	19
Standard	EN 60974-1 / EN 60974-10

► Delivery equipment

Power source and ground cable

► Items codes

W00026684 - CITOARC 2200i VRD CITOARC2200-3PH-I

► Options

W00042066 - COMMANDE MANUELLE 10 M

W000075730 - UNIVERSAL TROLLEY UNIVERSAL TROLLEY ALL INVERTER

► Associated tools

W00026684 - WELDING KIT 25C50

► Environnement & protections

W000278910 - CHAMBLERON VO

W000010419 - WELDING GLOVES STOPCALOR+

Oerlikon Citoarc Manual

Thomas Griffiths



Oerlikon Citoarc Manual:

Yojana ,1972 *Lok Udyog* ,1972 **ISI Bulletin** ,1972 **Current Engineering Practice** ,1975 **Indian Engineering and Industries Guide** ,1974

The Enigmatic Realm of **Oerlikon Citoarc Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Oerlikon Citoarc Manual** a literary masterpiece penned by a renowned author, readers set about a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those that partake in its reading experience.

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