

25.4 STEERING AND SUSPENSION

25.4.1 Tyres

1. Check steering and suspension (2.2.2.1).
2. Inspect both rear hub and shaft wear and set up.

25.4.2 Tyres

1. Inspect both rear wheel hub (2.2.2.1).
2. Check steering column (steering column).

25.4.3 Tyres

1. All steering column bearing hub (2.2.2.1).
2. Lower steering column (steering column).

CHECKING STEERING COLUMN FOR ACCIDENT DAMAGE

Figure 25.4.1.1

NOTES: Accidents involving a vehicle steering column damage may lead to a severe accident. When the steering column is damaged, it may lead to a severe accident. It is important to check the steering column for damage. If damage is found, the steering column should be replaced.

25.4.4.1

1. The steering shaft and column are an integral assembly. If either is damaged, the other is also damaged. Replace the entire assembly.

25.4.4.2

1. Inspect the steering column for damage and replace if necessary. If the steering column is damaged, it may lead to a severe accident. It is important to check the steering column for damage. If damage is found, the steering column should be replaced.



Figure 25.4.4.1.1: Inspecting Steering Column Assembly

25.4.5

Tools Required:
1. 1000 (1) Dial Indicator
2. 2000 (1) Magnifying Glass

1. Steering shaft length (Figure 25.4.5.1). If the steering shaft is damaged, replace the steering shaft.

Steering column length:
Standard - 780 mm (30.71 in.)
Minimum - 770 mm (30.31 in.)



Figure 25.4.5.1: Measuring Steering Shaft

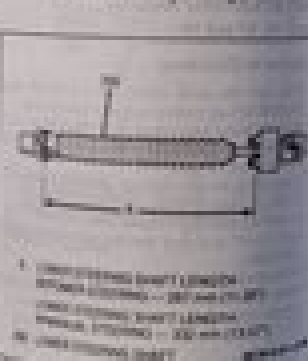


Figure 25.4.5.2: Measuring Lower Steering Shaft

1. Lower steering shaft length (Figure 25.4.5.2). If the lower steering shaft is damaged, replace the lower steering shaft.

25.4.6

1. Lower steering shaft length:
With power steering - 287 mm (11.30 inches)
With manual steering - 242 mm (9.53 inches)

1. Lower steering shaft column using a 1.000 (1) and a 1.000 (1) (Figure 25.4.6.1). To check accuracy, check size of the lower shaft where measurement will be taken. If column exceeds specified limits, replace it with a new one.
1. Lower steering shaft maximum allowable wear - 2 mm (0.078 in.)

25.4.7

1. Steering shaft joint and shaft for any damage such as cracks, bends, distortions or excessive play. If anything is found, replace the shaft assembly.
1. Steering shaft for excessive wear. If found, replace the steering shaft.

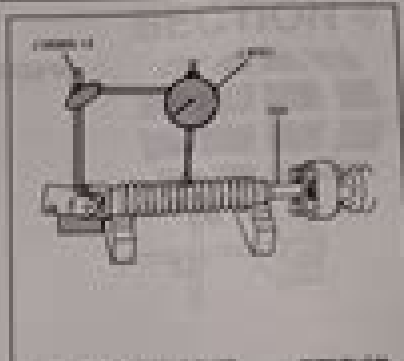


Figure 25.4.6.1: Measuring Lower Steering Shaft Column

SPECIFICATIONS

FASTENER TORQUES

Steering Wheel Bearing Nut	10 Nm (7.4 lb-ft)
Negative (-) Battery Cable to Negative (-) Battery Terminal Bolts	15 Nm (11.2 lb-ft)
Steering Column Flange Bolts	14 Nm (10.4 lb-ft)
Steering Shaft Axle Bolts	20 Nm (14.9 lb-ft)
Lower Steering Shaft to Steering Column Bolt	25 Nm (18.6 lb-ft)
Anti-Lock Brake Valve Bolt (Steering Shaft)	20 Nm (14.9 lb-ft)

STEERING COLUMN SPECIFICATIONS

Steering Column Capsule to Box Clearance	2 mm (0.079 in.)
Steering Column Length	
Standard	780 mm (30.71 in.)
Minimum	770 mm (30.31 in.)
Lower Steering Shaft Length	
With Power Steering	287 mm (11.30 in.)
With Manual Steering	242 mm (9.53 in.)
Lower Steering Shaft Maximum Allowable Wear	2 mm (0.078 in.)

SERVICE PARTS INFORMATION

Component Name (List in Section 25.2)	Reference Name in Service Parts Catalog	Group Number
Steering Wheel	Wheel, Steering	6.71.1
Steering Column	Column, Steering Wheel	6.71.2
Steering Column	Column, Steering Wheel	6.71.3
Steering Column	Column, Steering Wheel	6.71.4
Steering Column	Column, Steering Wheel	6.71.5
Steering Column	Column, Steering Wheel	6.71.6
Steering Column	Column, Steering Wheel	6.71.7
Steering Column	Column, Steering Wheel	6.71.8
Steering Column	Column, Steering Wheel	6.71.9
Steering Column	Column, Steering Wheel	6.71.10
Steering Column	Column, Steering Wheel	6.71.11
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