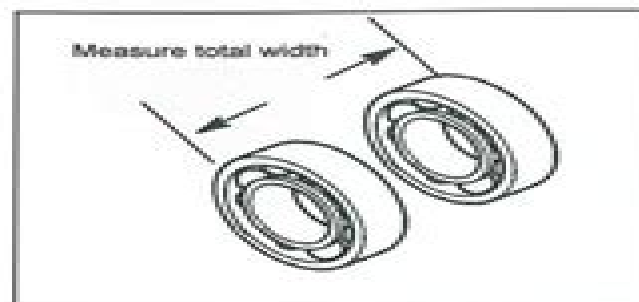


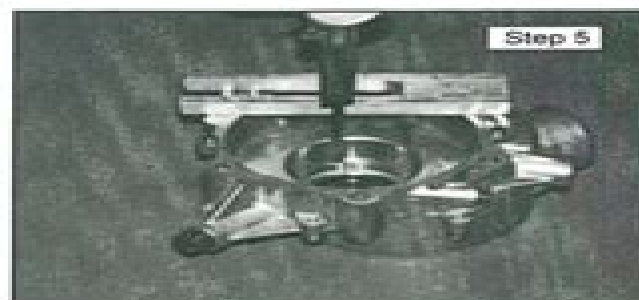
Engine EC38PL Engine

Assembly, Cont.

3. Measure total width of main bearings with bearings. Record total measurement.
4. Add all recorded measurements from Steps 1, 2, and 3 and record the total on line A below. If PTO bearings were assembled on crankshaft, record the measurement from Step 1.



5. Measure PTO crankcase half as shown to determine depth of case. Place a piece of flat stock on the case mating surface and measure from this surface to the bearing seating surface. Subtract thickness of flat stock and record the measurement on line B below.
6. Measure magneto side case half using the same procedure. Record measurement on line C below. (Remember to subtract thickness of flat stock.)
7. Add the readings from steps 5 and 6 and record on line D. Subtract line A from line D. The result is the amount of crankshaft end play.
8. If adjustment is required, determine the amount of spacers needed to achieve proper end play. Install spacers on crankshaft followed by PTO bearings.



Total from Step 1, 2, and 3. (or from Step 1 only if PTO bearings were installed).	(A) _____
Step 5 Result (B)	_____
Step 6 Result (C)	_____
Line B + Line C = (D)	_____
Line D - Line A = End Play	_____
Subtract Target End Play	- .012" (.3mm)
Shim Thickness Required =	_____

Correct crankshaft end play is .008" - .016" (.2 - .4 mm). End play is adjusted by adding or subtracting spacer washers from between the inner PTO and bearing and the crank wheel. Two different thickness spacers are available for the EC38PL engines: PN 3084778 - .008" (.2 mm); and PN 3084779 - .012" (.3 mm).

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AN Whitehead



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