



Fig. 1-1. Front view of the engine.



Fig. 1-2. Side view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1500 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon water pump and a 120-gallon oil pump. The engine is equipped with a 120-gallon water pump and a 120-gallon oil pump.

The fuel system is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1500 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon water pump and a 120-gallon oil pump.



Fig. 1-3. Rear view of the engine.



Fig. 1-4. Detail view of the engine.

SECTION II - PART 2

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1500 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon water pump and a 120-gallon oil pump.

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1500 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon water pump and a 120-gallon oil pump.

ENGINE SERIAL NUMBER

Each engine has a serial number which is stamped on the front of the engine block. The serial number is used to identify the engine and to determine the date of manufacture.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is used to operate the intake and exhaust valves. It consists of a shaft with rockers and pushrods.

1. Remove the rocker arm shaft assembly from the engine.
2. Inspect the rocker arm shaft assembly for wear and damage.
3. Replace the rocker arm shaft assembly if necessary.
4. Reinstall the rocker arm shaft assembly on the engine.

DISASSEMBLY

Before disassembling the engine, it is important to remove the fuel and oil lines. The engine should be drained of fuel and oil. The engine should be cleaned and the components should be inspected for wear and damage.

REPAIRS

Check all parts for wear and damage. Replace any worn or damaged parts. The engine should be assembled and tested for proper operation.



Fig. 1-5. Detail view of the engine.

Part	Description	Quantity
1	Rocker arm shaft assembly	1
2	Pushrod	4
3	Rocker arm	4
4	Valve	4

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