



J 9553-01 [5] J 33011  
O-RING [6] J 34614

ing Shaft Seal and O-Ring

### ➡➡ Remove or Disconnect

1. Recover the refrigerant using J 39500-GM.
2. Loosen and reposition compressor in mounting brackets, if necessary.
3. Remove clutch plate and hub assembly from compressor as described in minor repairs.
4. Remove the shaft seal retainer ring, using snap ring pliers J 34603 (Fig. 21).
5. Thoroughly clean inside of compressor neck area surrounding the shaft, the exposed portion of the seal, the retainer ring groove and the shaft itself. Any dirt or foreign material getting into compressor may cause damage.
6. Fully engage the knurled tangs of Seal Remover-Installer J 23128-A into the recessed portion of the Seal by turning the handle clockwise. Remove the Seal from the compressor with a rotary-pulling motion (Fig. 22). Discard the seal. The handle must be hand-tightened securely. Do not use a wrench or pliers.
7. Remove and discard the seal seat O-ring from the compressor neck using O-ring remover J 9553-01, Figure 20.
8. Recheck the shaft and inside of the compressor neck for dirt or foreign material and be sure these areas are perfectly clean before installing new parts.



### Clean

- Thoroughly clean O-ring seal groove in front head.

**NOTICE:** Seals should not be re-used. Always use a new specification service seal on rebuild (Fig. 18). Be sure that the seal to be installed is not scratched or damaged in anyway. Make sure that the seal seat and seal are free of lint and dirt that could damage the seal surface or prevent sealing.



### Install or Connect

1. Dip the new seal seat O-ring in clean 525 viscosity refrigerant oil and assemble onto O-ring installer J 33011, Figure 20.
2. Insert the O-ring installer J 33011 into the compressor neck until the installer "bottoms". Lower the moveable slide of the O-ring installer to release the O-ring into the seal O-ring lower groove. (The compressor neck top groove is for the shaft seal retainer ring.) Rotate the installer to seat the O-ring and remove the installer.
3. Dip the new seal in clean 525 viscosity refrigerant oil and assemble seal to Seal Installer J 23128-A, by turning handle clockwise. The stamped steel case side of the lip seal must be engaged with knurled tangs of installer so that flared-out side of lip seal is facing and installed towards the compressor. Install seal protector J 34614, in the seal lip and place over the compressor shaft, Figure 22, and push the seal in place with a rotary motion or place the seal protector J 34014 over end of compressor shaft, Figure 22, and slide the new

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## **Owners Manual 1994 Chevy Caprice:**

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