

SHIFT SHAFT BEARING & SEAL REPLACEMENT

NOTE: The shift shaft seal can be removed and replaced without removing the primary cover.

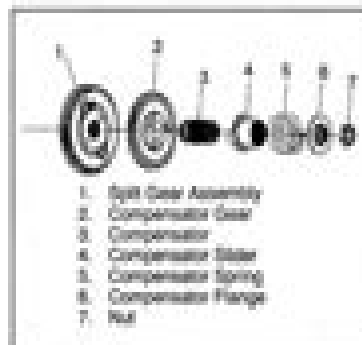
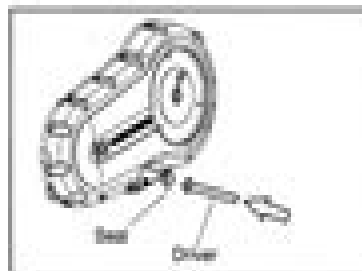
1. Remove shifter retainer.
2. Using a small seal remover, remove the shift shaft seal.
3. Using a suitable arbor and arbor press, press the bearing out towards the outside of the cover.
4. Clean all parts thoroughly.
5. Apply assembly lube to inner & outer surfaces of new bearing.

Moly assembly paste PN: 2871400

6. Press the bearing into place until it fully seats.

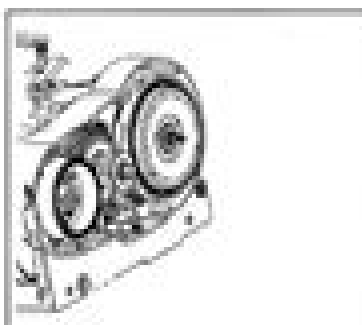
NOTE: Press all needle bearings from the numbered side.

7. Apply a small amount of grease to the sealing lip of the seal and apply engine oil to the O.D. of the seal.
8. Using a suitable driver, drive the seal into place.
9. Install the primary cover.
10. Install clutch pinion shaft.



FLYWHEEL REMOVAL

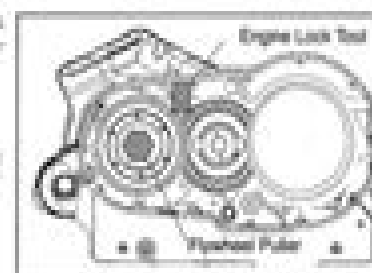
1. Remove primary cover.



2. Remove flywheel bolt and install puller tool PV-43533. Use engine lock tool PV-43500-A to hold flywheel stationary while removing bolt.

CAUTION

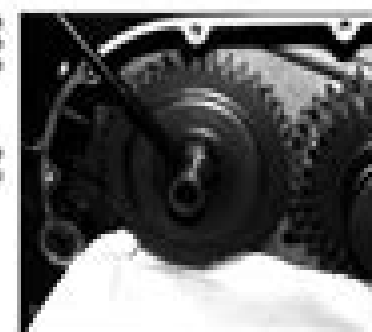
3. Lodge the engine lock tool between the crankshaft gear and the split gear NOT the square timing gear teeth and split gear.



Engine lock tool PV-43500-A

Flywheel puller PV-43533

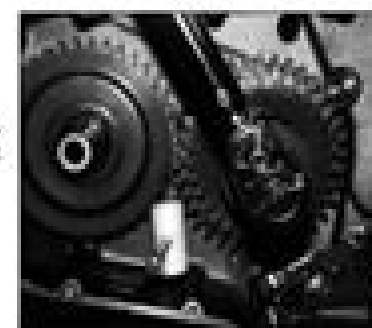
4. Cover the crankcase cavity under the flywheel with a clean shop towel to prevent parts from falling into the crankcase. The flywheel key can easily fall into the crankcase when the flywheel is removed.
5. Remove flywheel and key. Store the flywheel key on the flywheel magnet. The pointer in the photo is pointing to the flywheel key.



TORQUE COMPENSATOR REMOVAL

1. Remove primary cover.
2. Remove the torque compensator nut.

NOTE: It is not necessary to remove the flywheel to service the torque compensator nut, flange, spring, slider, compensator, and compensator gear.



Polaris 2015 Service Manual Sport Cruiser V92sc

A Gutmann



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