

9. Rotate hub. It should rotate smoothly without binding or rough spots or side play.

10. Install brake caliper using new bolts. Tighten bolts to specified torque.



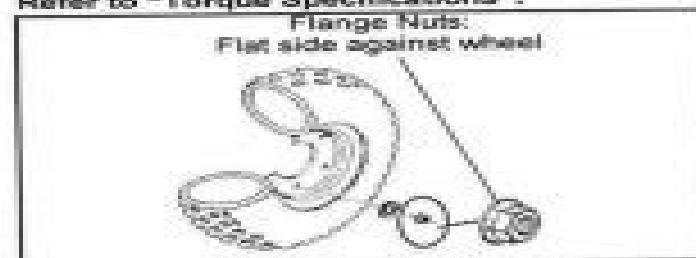
$$\text{C} = \text{T}$$

Brake Caliper Bolt Torque
18 ft. lbs. (25 Nm)

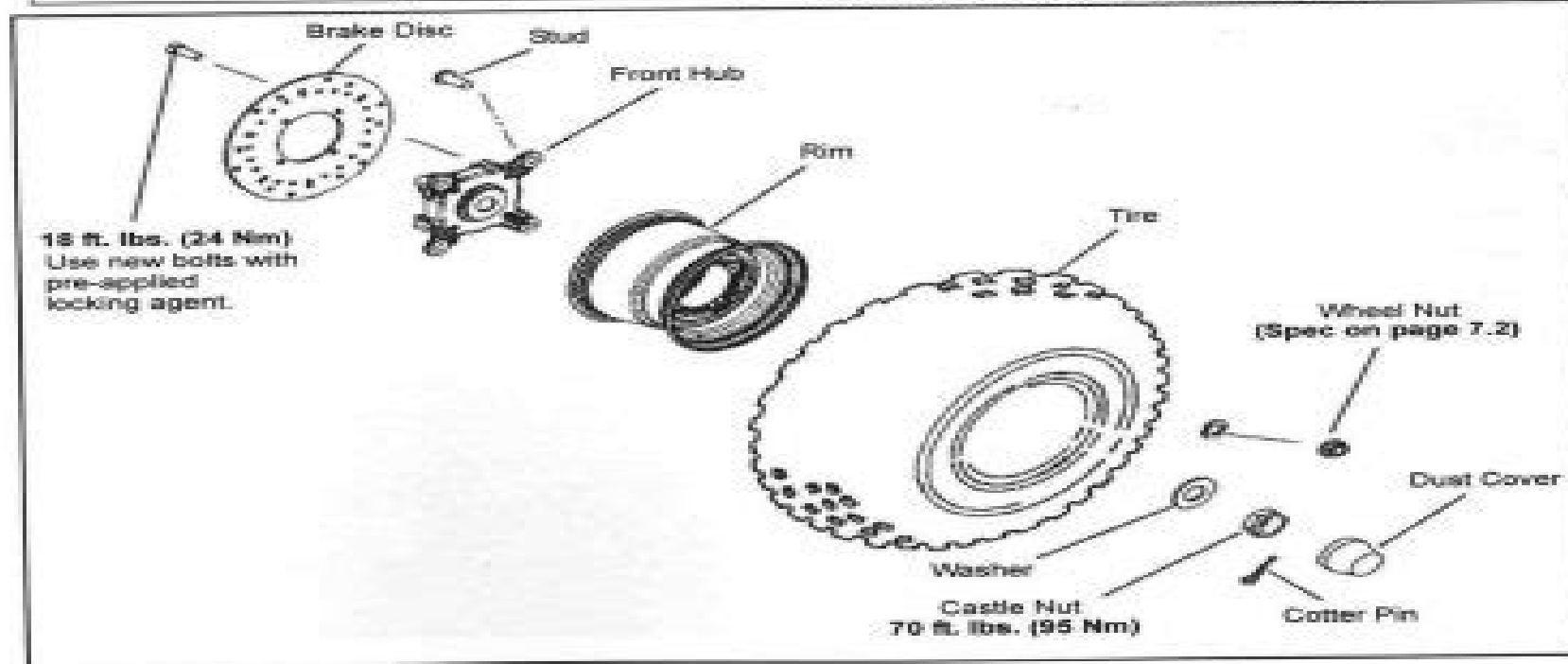
CAUTION

New brake disc bolts have a pre-applied locking agent which is destroyed upon removal. Always use new brake disc mounting bolts upon assembly if removed.

11. Install wheel, washers, wheel nuts, and tighten evenly in a cross pattern to specified torque. Refer to "Torque Specifications".



Front Hub/Wheel Exploded View



Polaris 400 Ranger Owners Manual

J Elliott



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