

# General Trouble Shooting

P-233  
819-0451

## Installation Instructions

**⚠ WARNING** Failure to follow these instructions may result in product damage, equipment damage, and serious or fatal injury to personnel.

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### General Troubleshooting For All Units

The Service Manuals listed below are available without charge. When ordering, specify form number of desired publication.

Form Number	Description
P-200	Service Manual: SF-120, 170; SFC-120, 170; PB-120, 170; SF-250, 400; SFC-250, 400.
P-201	Service Manual: PB-250, 400.
P-202	Service Manual: SF-500, 650; SFC-500, 650; SPBC-500, 650.
P-203	Service Manual: PC-500; PCC-500, PCBC-500.
P-204	Service Manual: PB-500, 650.

P-205	Service Manual: PCB-825, 1000, 1225; PCBC-825, 1000, 1225.
P-206	Service Manual: PC-825, 1000, 1225, 1525; PCC-825, 1000, 1225, 1525.
P-207	Service Manual: SFC-825, 1000, 1225, 1525; SFC-1525, Hi-Torque
P-208	Service Manual: PB-825, 1000, 1225, 1525; MB-825, 1000, 1225.
P-209	Service Manual: PB-825, 1000, 1225, 1525.
P-210	Service Manual: EC-375, 475, 650, 825, 1000, 1225.
P-211	Service Manual: EB-375, 475, 650, 825, 1000, 1225.
P-212	Service Manual: EP-170, 250, 400, 500, 825, 1000, 1525.
P-213	Service Manual: EM-50-10, 180-10, 210-10; EM-50-20, 180-20, 210-20; EM-50-30, 180-30, 210-30; EM-50-40, 180-40, 210-40.
P-214	Service Manual: PCBC-1225/1000, 1525/1225; PCB-1225/1000, 1525/1225.
P-215	Service Manual: SF-825, 1000, 1225, 1525; SF-1525 Hi-Torque
P-220	Service Manual: Controls
P-231	Service Manual: Electro-Disc
P-235	Tension Control System
P-237	Service Manual: Electrically Released FB-375, 475, 650.
P-238	Installation Manual: Motion Control
P-239	Installation Manual: Power-Supplies
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P-250	Service Manual: ER-825 & 1225 Pin Drive
P-251	Service Manual: ER-825 & 1225 Spline Drive
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# Ruud Trouble Shooting Manual

**G Thomas**



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