

Torque Values for RTJs

NPS	Class 900						Class 1500					
	Number of Studs	Stud Dimensions		Ring Number	SA 193 87	SA 193 87M	Number of Studs	Stud Dimensions		Ring Number	SA 193 87	SA 193 87M
		Diameter (in.)	Length (in.)		Torque (ft.-lbs)	Torque (ft.-lbs)		Diameter (in.)	Length (in.)		Torque (ft.-lbs)	Torque (ft.-lbs)
½	4	½	4 ½	12	157	119	4	½	4 ½	12	157	119
¾	4	¾	4 ½	14	157	119	4	¾	4 ½	14	157	119
1	4	1	5	16	254	193	4	1	5	16	254	193
1 ¼	4	1 ¼	5	18	254	193	4	1 ¼	5	18	254	193
1 ½	4	1 ½	5 ½	20	381	290	4	1 ½	5 ½	20	381	290
2	8	2	5 ½	24	254	193	8	2	5 ½	24	254	193
2 ½	8	2 ½	6 ½	27	381	290	8	2 ½	6 ½	27	381	290
3	8	3	5 ½	31	254	193	8	3	7	35	566	431
4	8	4	6 ½	37	566	431	8	4	7 ½	39	803	612
5	8	5	7 ½	41	803	612	8	5	11	44	1457	1110
6	12	6	7 ½	45	566	431	12	6	10 ½	46	1098	836
8	12	8	8 ½	49	1098	836	12	8	12 ½	50	1887	1438
10	16	10	9 ½	53	1098	836	12	10	13 ½	54	2985	2274
12	20	12	10	57	1098	836	16	12	15 ½	58	3629	2765
14	20	14	11	62	1457	1110	16	14	16 ½	63	5322	4055
16	20	16	11 ½	66	1887	1438	16	16	18 ½	67	7415	5650
18	20	18	13 ½	70	2985	2274	16	18	20 ½	71	9043	-
20	20	20	14 ½	74	3629	2756	16	20	22 ½	75	11865	-
24	20	24	18	78	7415	5650	16	24	25 ½	79	19149	-

Rtj Flange Torque Spec Chart

**Andrew L. Mular, Roshan Boman
Bhappu**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the authors' names.

Rtj Flange Torque Spec Chart:

Mineral Processing Plant Design Andrew L. Mular, Roshan Boman Bhappu, 1980

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