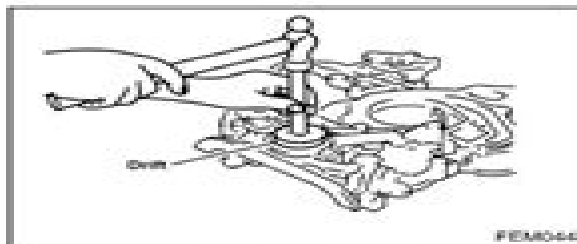
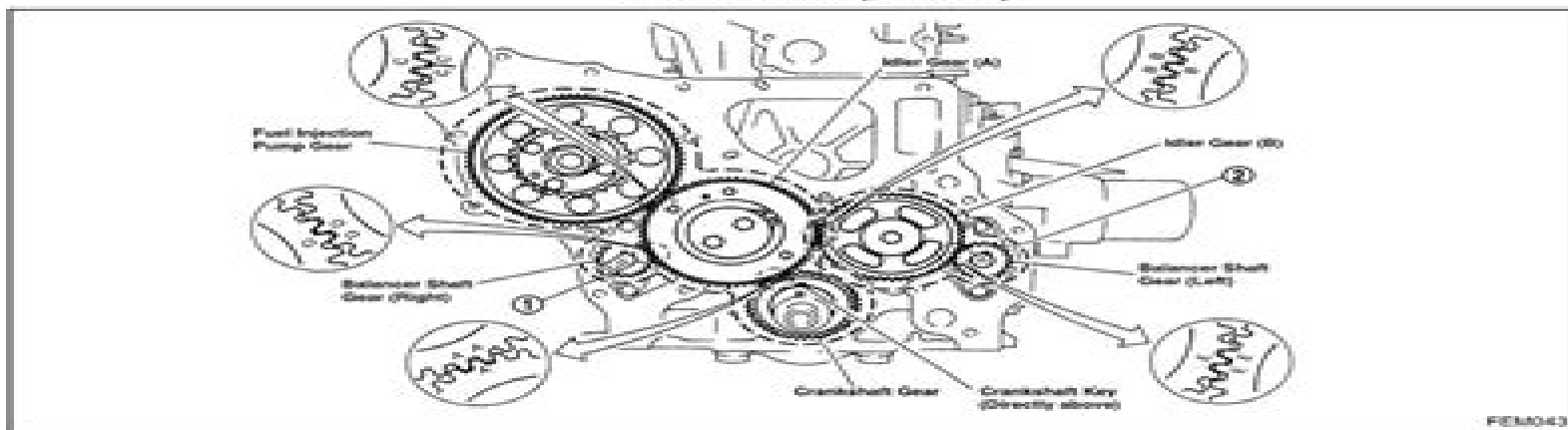


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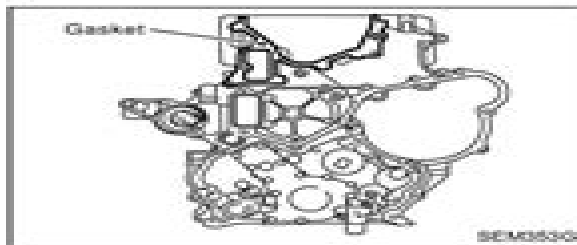


4. Install the front oil seal to the gear case.

- Apply engine oil to the fitting side.
- Evenly insert the front oil seal using a drift [outer dia.: approx. 64 mm (2.52 in)] completely.

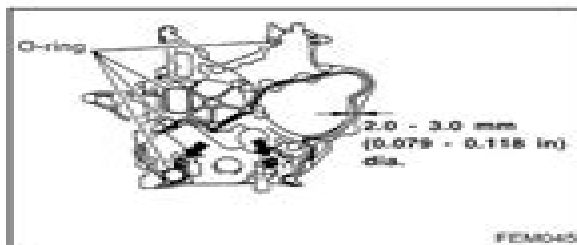
CAUTION:

Make sure the oil seal does not spill off the end side of the gear case.



5. Install the gear case.

- 1) Before installing gear case, remove all traces of liquid gasket from mating surface using a scraper.
- 2) Align gasket with dowel and install.



3) Install the O-rings to the gear case.

- The O-ring at the top position shown in the figure can be installed in during cylinder head installation.
- 4) Apply a continuous bead of liquid gasket to gear case.
 - Use Genuine Liquid Gasket or equivalent.
 - a. Coat of liquid gasket should be maintained within 2.0 to 3.0 mm (0.079 to 0.118 in) dia. range.
 - b. Attach gear case to cylinder block within 5 minutes after coating.
 - c. Wait at least 30 minutes before refilling engine oil or starting engine.

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