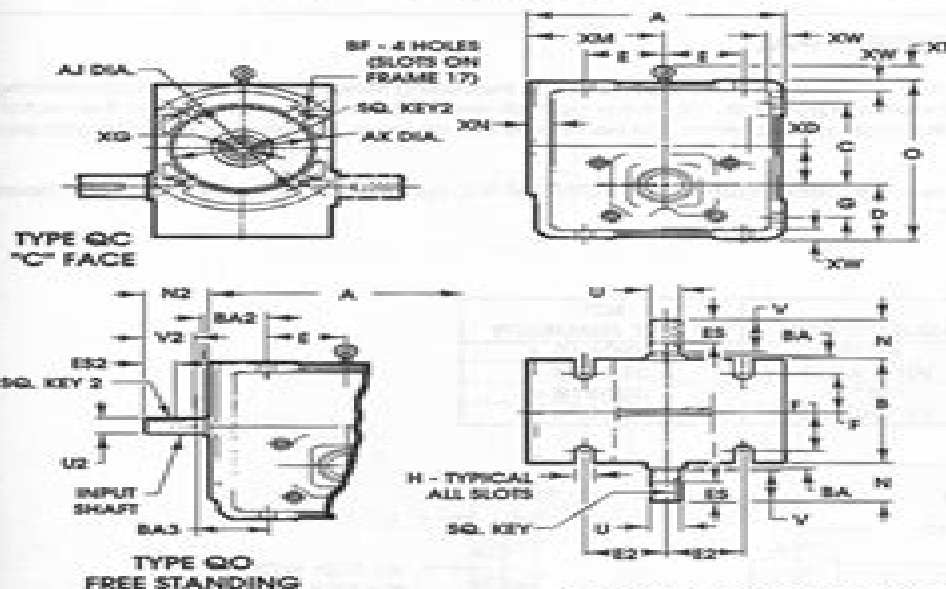


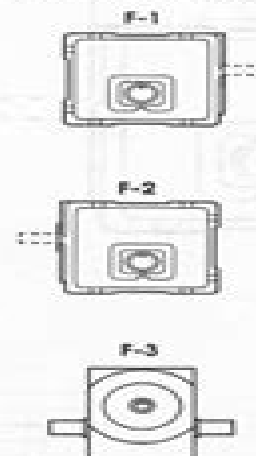
TORQube Dimensions

STANDARD F-1 ASSEMBLY



ASSEMBLY POSITIONS

FOR MOUNTING POSITIONS,
REFER TO PAGE C9



ALL DIMENSIONS ARE IN INCHES

FRAME	B	C	D	E	E2	F	G	H	N	O	U	V MIN.	BA	ES MIN.
17	4-3/4	3-3/4	2-1/2	2-1/8	2-1/8	1-13/16	1-1/2	7/16	2-1/16	7-1/4	7/8	1-29/32	5/8	1-21/32
26	5-1/4	4-7/16	3-9/16	2-9/16	2-3/4	2-1/16	2-7/16	7/16	2-13/16	9-1/8	1-1/8	2-9/16	5/8	2-1/4
37	9	6-7/16	4-3/4	3-15/16	3-15/16	3-11/16	2-15/16	11/16	3-9/16	13	1-5/8	3-13/32	7/8	3

FRAME	XD	XT	XW	SQ. KEY
17	1-3/4	-	3/8	3/16
26	2-9/16	-	3/8	1/4
37	3-3/4	1-27/32	15/32	3/8

DIMENSIONS FOR TYPE QO

REDUCER FRAME	A	N2	U2	V2 MIN.	BA2	BA3	ES2 MIN.	SQ. KEY 2
17	6-15/16	1-31/32	5/8	1-7/8	1-21/32	1-21/32	1-3/8	3/16
26	8-1/8	2-3/8	7/8	2-1/16	1-13/16	1-5/8	1-7/16	3/16
37	11-7/8	3-1/8	1	2-13/16	2-5/16	2-5/16	2	1/4

DIMENSIONS FOR TYPE QC

REDUCER FRAME	MOTOR FRAME	A	AK ±.001	AJ	BF	XG +.0005	XM	XN	SQ. KEY 2
17	56	6-15/16	4-1/2	5-7/8	7/16	5/8	3-11/16	5/8	3/16
26	56	8-1/8	4-1/2	5-7/8	7/16	5/8	4-1/4	3/4	3/16
	140	8-1/8	4-1/2	5-7/8	7/16	7/8	4-1/4	3/4	3/16
	56	12-5/16	4-1/2	5-7/8	7/16	5/8	6-11/32	1-5/16	3/16
37	140	12-5/16	4-1/2	5-7/8	7/16	7/8	6-11/32	1-5/16	3/16
	180	11-7/8	8-1/2	7-1/4	9/16	1-1/8	5-29/32	7/8	1/4

TOLERANCES FOR TYPE QC

Face runout	.004 F.I.R.
Permissible eccentricity of mounting rabbet	.004 F.I.R.
Permissible shaft runout	.002 F.I.R.

All rough casting dimensions may vary by 1/4" due to casting variations.

Dimension "D" will never be exceeded, but may be less than values shown. When exact dimensions are required, shims up to 1/16" may be necessary.

Shaft diameter dimension tolerances: +.0000"; -.0005" up to 1-1/2" inclusive. Larger diameters: +.000"; -.001".



U.S. ELECTRICAL MOTORS
DIVISION OF EMERSON ELECTRIC CO.



Owners Manual For Emerson Electric Motors

Scott C. Dulebohn



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the problem is that you re storing the single quotes in node env so the value of node env is actually production instead of just
production this is evident in your debug output change set node env production to set node env production and it should
work as you expect

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production environment env local always overrides the defaults set good to know env env development and env production
files should be included in your repository as they define defaults

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js to run and you must make sure that the environment variable node env is set to production how to do this is os specific on
linux and macos you can type node env production node server js just like in your npm start script

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variables that already exist when vue cli is executed have the highest priority and will not be overwritten by env files

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