

MULTIPLE PASS RICE WHITENING PROCESS

1. BACKGROUND

The milling process in larger commercial mills combines a number of operations that produces higher quality and higher yields of white rice from paddy or rough rice. The process involves:

- A. Pre-cleaning the paddy prior to milling
- B. Removing the husk or outer layer from the paddy
- C. Polishing or whitening the brown rice to remove the bran layer**
- D. Separating the broken grains from the whole kernels
- E. Bagging the milled rice
- F. Managing the by-products.

Normally the rice whitening and polishing process is considered the heart of the commercial rice milling process, and during the years, equipment suppliers have developed multiple solutions for an efficient bran removal process. The main trend is to establish one, two, three or four milling breaks (Passes) for obtaining the desired whiteness level of the kernel. The main difference between each milling formula is the amount of milling work applied to the grain in each break, that amount of work is directly proportional to the broken kernel generation.

2. THE MILLING FORMULA

The milling formula is a concept developed to help to understand the relation of the whiteness degree and the bran removal inside a milling process. Normally the brown rice (Cargo hulls) has a whiteness level (Measured using a KETT C-300 Whiteness meter) between 20 and 21°Kett and depending of the market requirements, the milled white rice has a whiteness level between 40 and 42°Kett (Normally whiteness levels above 40,5°Kett are considered as a sign of overmilling in long grain rice processing).

The brown rice @ 21°Kett is considered as 100% bran and the 40°Kett white rice is considered almost 0% bran (Assuming long grain rice milling) so if we define the rice milling process as the required operations for ensure a total bran removal from the rice kernel, that total bran removal can be considered as the total milling work to be achieved by the rice whitening line, so the following relationship can be stated:

“The 100% of the milling work (Whiteness basis) is achieved when the grain reaches the 40 to 40,5°Kett level”

Now each miller has a different way to do the 100% milling work, and that is called the milling formula, and the difference between every formula is the number of breaks in which is divided the work. As we have stated previously on commercial applications the number of breaks vary from one to four. And those break passes are characterized by the milling effect applied on the grain.

Today we can find two types of milling effects for making and efficient bran removal, those effects are **abrasion** and **friction**, the first effect is very effective for removing large amounts of bran bit without achieving a smooth finishing appeal, and the second that can be applied dry or moist, is effective for removing small amounts of bran but guaranteeing a smooth grain surface.

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excellent and significant book James K A Smith Calvin College Long s discussion of the topic of God and language offers a refreshingly original treatment of traditional approaches His book cannot be ignored by anyone interested in this topic at any level John Milbank University of Nottingham

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Modern Confessional Writing Jo Gill, 2006 This collection of essays provides a critique of the popular and powerful genre of confessional writing Contributors discuss a range of poetry prose and drama including the work of John Berryman Anne Sexton Ted Hughes and Helen Fielding

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ubiquitous social phenomena of promises and agreements from different philosophical perspectives **Digital Badges in Education** Lin Y. Muilenburg, Zane L. Berge, 2016-03-22 In recent years digital badging systems have become a credible means through which learners can establish portfolios and articulate knowledge and skills for both academic and professional settings Digital Badges in Education provides the first comprehensive overview of this emerging tool A digital badge is an online based visual representation that uses detailed metadata to signify learners specific achievements and credentials in a variety of subjects across K 12 classrooms higher education and workplace learning Focusing on learning design assessment and concrete cases in various contexts this book explores the necessary components of badging systems their functions and value and the possible problems they face These twenty five chapters illustrate a range of successful applications of digital badges to address a broad spectrum of learning challenges and to help readers formulate solutions during the development of their digital badges learning projects Aldous Huxley Annual Bernfried Nügel, 2012-11-28 Aldous Huxley Annual is the official publication of the Aldous Huxley Society at the Center for Aldous Huxley Studies in Münster Germany The Society publishes essays on the life times and interests of Aldous Huxley and his circle It aspires to be the sort of periodical that Huxley would have wanted to read and to which he might have contributed Aldous Huxley Annual celebrates its 10th anniversary with a special double numbered issue The chief contributor on this momentous occasion is Aldous Huxley himself Volume 10 11 contains a treasure trove of new Huxley items such as letters poems stories talks proposals introductions and playlets all arranged in chronological order The contributions date from 1916 and run through 1963 the year of Huxley's death Moreover for the first time Huxley is presented as an accomplished painter the book's editors are proud to have procured reproductions of five Huxley paintings owned by his grandchildren Teresa and Mark Trevenen Huxley The concluding section of the book consists of several articles on particular aspects of Huxley's work Series Aldous Huxley Annual Vol 10 *Army History*, 2007 *Air University Quarterly Review*, 1985 **Quantum Legacies** David Kaiser, 2020-03-25 A series of engaging essays that explore iconic moments of discovery and debate in physicists ongoing quest to understand the quantum world The ideas at the root of quantum theory remain stubbornly famously bizarre a solid world reduced to puffs of probability particles that tunnel through walls cats suspended in zombielike states neither alive nor dead and twinned particles that share entangled fates For more than a century physicists have grappled with these conceptual uncertainties while enmeshed in the larger uncertainties of the social and political worlds around them a time pocked by the rise of fascism cataclysmic world wars and a new nuclear age In Quantum Legacies David Kaiser introduces readers to iconic episodes in physicists still unfolding quest to understand space time and matter at their most fundamental In a series of vibrant essays Kaiser takes us inside moments of discovery and debate among the great minds of the era Albert Einstein Erwin Schrödinger Stephen Hawking and many more who have indelibly shaped our understanding of nature as they have tried to make sense of a messy world Ranging across space and time the episodes span the heady 1920s the dark days

of the 1930s the turbulence of the Cold War and the peculiar political realities that followed In those eras as in our own researchers ambition has often been to transcend the vagaries of here and now to contribute lasting insights into how the world works that might reach beyond a given researcher s limited view In *Quantum Legacies* Kaiser unveils the difficult and unsteady work required to forge some shared understanding between individuals and across generations and in doing so he illuminates the deep ties between scientific exploration and the human condition *Maieusis* Dominic Scott,2007-12-13

Maieusis pays tribute to the highly influential work of Myles Burnyeat whose contributions to the study of ancient philosophy have done much to enhance the profile of the subject around the world What is distinctive about his work is his capacity to deepen our understanding of the relation between ancient and modern thought and to combine the best of contemporary philosophy its insights as well as its rigour with a deep sensitivity to classical texts Nineteen of the world s leading experts in the field examine a wide range of topics in ancient philosophy with a particular focus on Plato Topics include Socrates and the nature of philosophy the different aspects of eros in the *Symposium* *Republic* and *Phaedrus* the *Phaedo* s arguments for immortality wars and warriors in Plato and the different aspects of the cave allegory in the *Republic* *Postwar Japan as History* Andrew Gordon,1993-10-20 Japan s catapult to world economic power has inspired many studies by social scientists but few have looked at the 45 years of postwar Japan through the lens of history The contributors to this book seek to offer such a view As they examine three related themes of postwar history the authors describe an ongoing historical process marked by unexpected changes such as Japan s extraordinary economic growth and unanticipated continuities such as the endurance of conservative rule A provocative set of interpretative essays by eminent scholars this book will appeal to anyone interested in the history of twentieth century Japan and the dilemmas facing Japan today

Sculptural Materiality in the Age of Conceptualism MarinR. Sullivan,2017-07-05 *Sculptural Materiality in the Age of Conceptualism* is structured around four distinct but interrelated projects initially realized in Italy between 1966 and 1972 Yayoi Kusama s *Narcissus Garden* Michelangelo Pistoletto s *Newspaper Sphere* *Sfera di giornali* Robert Smithson s *Asphalt Rundown* and Joseph Beuys s *Arena* These works all utilized non traditional materials collaborative patronage models and alternative modes of display to create a spatially and temporally dispersed arena of matter and action with photography serving as a connective material thread within the sculpture it reflects While created by major artists of the postwar period these particular projects have yet to receive substantive art historical analysis especially from a sculptural perspective Here they anchor a transnational narrative in which sculpture emerged as a node a center of transaction comprising multiple material phenomenon including objects images and actors When seen as entangled polymorphous entities these works suggest that the charge of sculpture in the late postwar period came from its concurrent existence as both three dimensional phenomena and photographic image in the interchanges among the materials that continue to activate and alter the constitution of sculpture within the contemporary sphere

Overdetermined Ragini Tharoor Srinivasan,2025-06-17 Why is it so difficult to account for the role of identity in

literary studies Why do both writers and scholars of Indian English literature express resistance to India and Indianness What does this reveal about how non Western literatures are read taught and understood Drawing on years of experiences in classrooms and on U S university campuses Ragini Tharoor Srinivasan explores how writers critics teachers and students of Indian English literatures negotiate and resist the categories through which the field is defined ethnic postcolonial and Anglophone Overdetermined considers major contemporary authors who disavow identity even as their works and public personas respond in varied ways to the imperatives of being Indian Chapters examine Bharati Mukherjee s rejection of ethnic Americanness Chetan Bhagat s bad English Amit Chaudhuri s autofictional literary project and Jhumpa Lahiri s decision to write in Italian interspersed with meditations on the iconicity of the theorists Gayatri Chakravorty Spivak Homi Bhabha and Edward Said Through an innovative method of accented reading and sharing stories and syllabi from her teaching Srinivasan relates the burdens of representation faced by ethnic and postcolonial writers to the institutional and disciplinary pressures that affect the scholars who study their works Engaging and self reflexive Overdetermined offers new insight into the dynamics that shape contemporary Indian English literature the politics of identity in literary studies and the complexities of teaching minoritized literatures in the West **Cracking the GMAT** Geoffrey Martz, John Katzman, Adam Robinson, 1996-07

Reader's Guide to Music Murray Steib, 2013-12-02 The Reader s Guide to Music is designed to provide a useful single volume guide to the ever increasing number of English language book length studies in music Each entry consists of a bibliography of some 3 20 titles and an essay in which these titles are evaluated by an expert in the field in light of the history of writing and scholarship on the given topic The more than 500 entries include not just writings on major composers in music history but also the genres in which they worked from early chant to rock and roll and topics important to the various disciplines of music scholarship from aesthetics to gay lesbian musicology

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