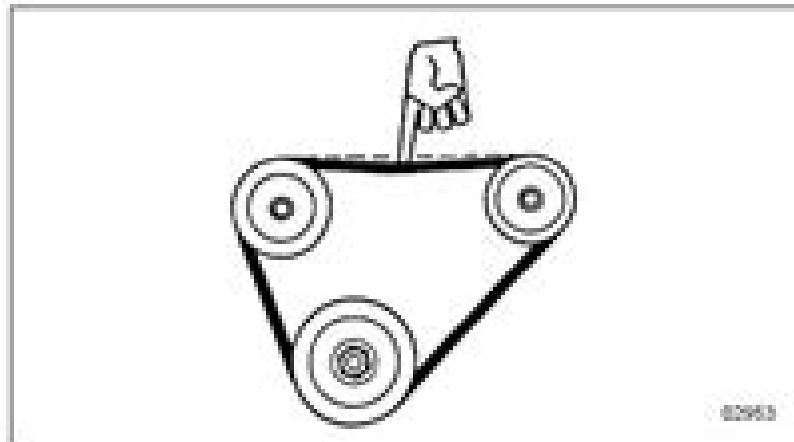


Preventive Maintenance

Engine Maintenance



Tension Test

Retensioning New Belts

A belt is considered "used" after 30 minutes of operation. After running for an hour or more, new belts will loosen. Check for proper tension after the first period of operation. If the belt can be deflected 1/8 in. (3 mm) more than specified, tighten according to the instructions above.



CAUTION: Do not tighten belts beyond specified limits. Damage to bearings and belts may occur.

Engine Fan

Thermatic (Clutch) — Type Fan



WARNING! Do not work on the fan with the engine running. The engine fan can engage at any time without warning. Anyone near the fan when it turns on could be seriously injured. Before turning on the ignition, be sure that no one is near the fan.

To Check the Fan:

- Check the fan assembly mounting bolts for tightness. Inspect the blades for damage.
- Check the clutch operation by starting the engine when it is cold. Then idle it at about 800 RPM. Listen for air leaks.
- Check that the fan is not working while the engine is warming. When the clutch engages, note the reading on the vehicle's panel—mounted coolant temperature gauge. If the fan clutch engages at low engine temperature or cycles on and off more frequently than it should (receives "false signals"), have the problem corrected at an Authorized Service Center.

Peterbilt 330 Service Manual

Lei Huang



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