

Valve springs - vehicle, M50 and M50T engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.0 lbf) to 20.0 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

Valve springs - S50 and M50 engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142/137 N (32/30 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

Pistons and skirts**Materials:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel
Cast iron

Outside diameter of skirt	71.725/71.745 mm (2.8240/2.8480 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.0020/0.0022 in)
Thickness of skirt head	0.55/0.58 mm (0.0217/0.0232 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 48 gms: from 2.080 mm (0.083 in) to 2.400 mm (0.094 in) in grades of 0.025 mm (0.001 in)

Camshaft

Diameter of front and rear journals	47.860/47.875 mm (1.8850/1.8880 in)
Diameter of centre journal	47.860/47.875 mm (1.8850/1.8880 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.094 mm (0.0016/0.0037 in)
- Centre	0.040/0.098 mm (0.0016/0.0039 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.344/9.724 mm (0.3717/0.3828 in)
Cam lift - S50 and M50 engines:	
- Intake camshaft part number 1, 141DF111	9.344/9.094 mm (0.3710/0.3580 in)
- Intake camshaft part number 1, 141DF021	9.344/9.374 mm (0.3681/0.3690 in)
- Exhaust	9.344/9.524 mm (0.3679/0.3750 in)
End float	0.11/0.27 mm (0.004/0.011 in)
Maximum permissible end float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.00/6.12 mm (0.236/0.241 in)
Camshaft thrust washer	
Type	1.807 washer fitted in camshaft cover
Thickness	0.80/0.85 mm (0.0315/0.0334 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

Perkins M80t Manual

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Table of Contents Perkins M80t Manual

1. Understanding the eBook Perkins M80t Manual
 - The Rise of Digital Reading Perkins M80t Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins M80t Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins M80t Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins M80t Manual
 - Personalized Recommendations
 - Perkins M80t Manual User Reviews and Ratings
 - Perkins M80t Manual and Bestseller Lists
5. Accessing Perkins M80t Manual Free and Paid eBooks
 - Perkins M80t Manual Public Domain eBooks
 - Perkins M80t Manual eBook Subscription Services
 - Perkins M80t Manual Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Perkins M80t Manual Compatibility with Devices
 - Perkins M80t Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Perkins M80t Manual
 - Highlighting and Note-Taking Perkins M80t Manual
 - Interactive Elements Perkins M80t Manual
8. Staying Engaged with Perkins M80t Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins M80t Manual
9. Balancing eBooks and Physical Books Perkins M80t Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins M80t Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Perkins M80t Manual
 - Setting Reading Goals Perkins M80t Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Perkins M80t Manual
 - Fact-Checking eBook Content of Perkins M80t Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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