



Fig. 1-1. Front view of the engine.

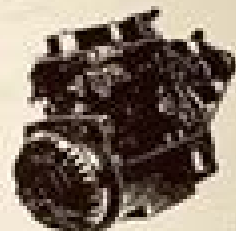


Fig. 1-2. Side view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gal. fuel tank and a 120-gal. oil tank. The engine is equipped with a 120-gal. water pump and a 120-gal. oil pump. The engine is equipped with a 120-gal. water pump and a 120-gal. oil pump.

The fuel system is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gal. fuel tank and a 120-gal. oil tank. The engine is equipped with a 120-gal. water pump and a 120-gal. oil pump.



Fig. 1-3. Rear view of the engine.



Fig. 1-4. Detail view of the engine.

SECTION II - PART 2

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gal. fuel tank and a 120-gal. oil tank. The engine is equipped with a 120-gal. water pump and a 120-gal. oil pump.

ENGINE SERIAL NUMBER

Each engine has a serial number stamped on a metal plate located on the front side of the engine block. The serial number is used to identify the engine and its components.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is used to operate the intake and exhaust valves. It consists of a shaft with rockers and pushrods.

1. Remove the rocker arm shaft assembly from the engine.
2. Inspect the rocker arm shaft assembly for wear and damage.
3. Replace the rocker arm shaft assembly if necessary.
4. Reinstall the rocker arm shaft assembly on the engine.

DISASSEMBLY

Before disassembling the engine, it is important to remove the fuel system, water pump, and oil pump. The engine should be supported on a stand. The engine should be disassembled in the following order: 1. Remove the cylinder head. 2. Remove the crankshaft. 3. Remove the block.

REPAIR

Check all parts for wear and damage. Replace any worn or damaged parts. Reassemble the engine in the reverse order of disassembly.

ENGINE COMPONENTS



Fig. 1-5. Diagram of the engine components.

Part Name	Part Number	Quantity
Cylinder Head	100-120-1	1
Crankshaft	100-120-2	1
Block	100-120-3	1
Rocker Arm Shaft Assembly	100-120-4	1
Pushrod	100-120-5	4
Valve	100-120-6	8

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