

## 2-2. TIGHTENING TORQUE

| Location                               | Size                  | Tightening torque<br>kg-m (ft-lbs)                                             |
|----------------------------------------|-----------------------|--------------------------------------------------------------------------------|
| <b>Engine body</b>                     |                       |                                                                                |
| Main bearing cap bolt                  | M14 × 1.5             | 16.5 – 17.5 (119.4 – 126.6)                                                    |
| Connecting rod bolt nut                | M11 × 1.25            | ① 3.9 – 4.1 (28.2 – 29.7)<br>② 40 – 45°                                        |
| Flywheel bolt                          | M14 × 1.5             | 15 – 17 (109 – 123)                                                            |
| Crank pulley bolt                      | M16 × 1.5             | 16 – 17 (116 – 123)                                                            |
| Oil strainer mounting bolt             | M8 × 1.25             | 1.6 – 1.9 (11.6 – 13.7)                                                        |
| Rear oil seal retainer mounting bolt   | M8 × 1.25             | 1.6 – 2.1 (11.6 – 15.2)                                                        |
| Oil pump mounting bolt                 | M8 × 1.25             | 1.6 – 2.1 (11.6 – 15.2)                                                        |
| Water pump mounting bolt               | M8 × 1.25             | 1.6 – 2.1 (11.6 – 15.2)                                                        |
| Cam sprocket mounting bolt             | M12 × 1.25            | 13.5 – 14.5 (97.7 – 104.9)                                                     |
| Rocker shaft bolt                      | M8 × 1.25             | 1.6 – 1.9 (11.6 – 13.7)                                                        |
| Rocker cover bolt                      | M6 × 1.0              | 0.1 – 0.3 (0.7 – 2.2)                                                          |
| Oil pump mounting nut                  | M8 × 1.0              | 1.6 – 2.1 (11.6 – 15.2)                                                        |
| Chain guide bolt                       | M6 × 1.0              | 0.64 – 0.85 (4.63 – 6.15)                                                      |
| Front cover bolt                       | M8 × 1.25             | 1.6 – 2.1 (11.6 – 15.2)                                                        |
| Blow-by control valve                  | PT <sup>3</sup> /4-19 | 2.0 – 3.0 (14.5 – 21.7)                                                        |
| Oil pan drain plug                     | M12 × 1.25            | 3.0 – 4.0 (21.7 – 28.9)                                                        |
| Oil pan mounting bolt nut              | M6 × 1.0              | 0.64 – 0.85 (4.63 – 6.15)                                                      |
| Oil filter stud                        | M18 × 1.5             | 3.0 – 4.0 (21.7 – 28.9)                                                        |
| Cylinder head bolt                     | M10 × 1.5             | ① 3 (21.7)<br>② 6.3±0.5 (45.6±3.6)<br>③ 0 (loosen)<br>④ 3 (21.7)<br>⑤ 69 – 74° |
| Blind cover (oil work bolt)            | M8 × 1.25             | 2.1 – 2.7 (15.2 – 19.5)                                                        |
| Oil filter                             | —                     | 1.5 – 2.1 (10.9 – 15.2)                                                        |
| Valve rocker adjust nut                | M8 × 1.0              | 1.6 – 2.2 (11.6 – 15.9)                                                        |
| <b>Intake and exhaust valve system</b> |                       |                                                                                |
| Intake manifold mounting bolt and nut  | M8 × 1.25             | 1.6 – 1.9 (11.6 – 13.7)                                                        |
| Exhaust manifold mounting bolt and nut | M11 × 1.25            | 2.8 – 3.2 (20.3 – 23.1)                                                        |
| Carburetor mounting bolt               | M8 × 1.25             | 1.6 – 2.1 (11.6 – 15.2)                                                        |
| <b>Sensor and others</b>               |                       |                                                                                |
| Spark plug                             | M14 × 1.25            | 2.0 – 3.0 (14.5 – 21.7)                                                        |
| Distributor mounting bolt              | M8 × 1.25             | 0.95 – 1.1 (6.87 – 7.96)                                                       |
| Water outlet mounting bolt             | M8 × 1.25             | 2.1 – 2.7 (15.2 – 19.5)                                                        |
| Water inlet mounting bolt              | M8 × 1.25             | 2.1 – 2.7 (15.2 – 19.5)                                                        |
| Alternator adjust bar mounting bolt    | M8 × 1.25             | 1.6 – 1.9 (11.6 – 13.7)                                                        |
| Alternator bracket mounting bolt       | M10 × 1.5             | 3.1 – 3.7 (22.4 – 26.8)                                                        |
| Starter motor mounting bolt            | M10 × 1.5             | 4.0 – 4.5 (28.9 – 32.6)                                                        |

# **Nissan Tb42 Gasolone Engine Workshop Service Manual**

**CL Gary**



## **Nissan Tb42 Gasolone Engine Workshop Service Manual:**

## Decoding **Nissan Tb42 Gasolone Engine Workshop Service Manual**: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Nissan Tb42 Gasolone Engine Workshop Service Manual**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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