

**Test Questions for Introduction to Industrial Maintenance
IMA 100: 3 Hours**

1. Machine reliability can always be improved with additional resources.
True False
- 2-7. Match the following terms to their definitions.
2. D___ Predictive A. Maintenance activity to correct inoperable equipment.
3. F___ Overhaul B. Maintenance activity to address machine deficiencies.
4. A___ Breakdown C. Maintenance activities that typically replace parts designed to wear prior to affecting machine performance.
5. B___ Corrective D. Maintenance activities that involve the use of advanced detection technologies.
6. E___ Compliance E. Examples would include maintenance activities centered around federally regulated processes.
7. C___ Preventative F. Complete machine rebuild.
8. What are the typical roles of an organization's CMMS?
A. Spare parts inventory, management guidelines, work request generation, and material safety.
B. Spare parts inventory, maintenance history, resource leveling, and work request generation.
C. Management guidelines, material safety, time cards, and company operating procedures.
D. All of the above.
E. None of the above.
9. The metric system is based on multiples of 10. True False
10. Most machinery made in the United States is based on the standard system. True False
11. One inch is equal to:
A. 2.54 mm.
B. 25.4 cm.
C. 25.4 mm.

Sample Industrial Maintenance Test

Scott C. Dulebohn



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Table of Contents Sample Industrial Maintenance Test

1. Understanding the eBook Sample Industrial Maintenance Test
 - The Rise of Digital Reading Sample Industrial Maintenance Test
 - Advantages of eBooks Over Traditional Books
2. Identifying Sample Industrial Maintenance Test
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sample Industrial Maintenance Test
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sample Industrial Maintenance Test
 - Personalized Recommendations
 - Sample Industrial Maintenance Test User Reviews and Ratings
 - Sample Industrial Maintenance Test and Bestseller Lists
5. Accessing Sample Industrial Maintenance Test Free and Paid eBooks
 - Sample Industrial Maintenance Test Public Domain eBooks
 - Sample Industrial Maintenance Test eBook Subscription Services
 - Sample Industrial Maintenance Test Budget-Friendly Options

6. Navigating Sample Industrial Maintenance Test eBook Formats
 - ePub, PDF, MOBI, and More
 - Sample Industrial Maintenance Test Compatibility with Devices
 - Sample Industrial Maintenance Test Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sample Industrial Maintenance Test
 - Highlighting and Note-Taking Sample Industrial Maintenance Test
 - Interactive Elements Sample Industrial Maintenance Test
8. Staying Engaged with Sample Industrial Maintenance Test
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sample Industrial Maintenance Test
9. Balancing eBooks and Physical Books Sample Industrial Maintenance Test
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sample Industrial Maintenance Test
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Sample Industrial Maintenance Test
 - Setting Reading Goals Sample Industrial Maintenance Test
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Sample Industrial Maintenance Test
 - Fact-Checking eBook Content of Sample Industrial Maintenance Test
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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