

Question Paper Code : 91935

B.E./B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2014
Fifth Semester

Mechatronics Engineering

ME 3310/080210024 — CNC TECHNOLOGY

(Regulation 2008)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. Define NC Machine tool.
2. What do you mean by fixed zero and floating zero?
3. How is backlash error compensated in the CNC machine.
4. List the functions of timing belt in the CNC machine.
5. State the role of sensor in the CNC machine.
6. What do you mean by cutter radius compensation?
7. Define subroutine.
8. State the benefits of using CAM packages in the CNC machines.
9. How to improve the CNC machine life?
10. State the merits of using CNC machines.

PART B — (5 × 16 = 80 marks)

11. (a) Discuss the various classifications of CNC machines with necessary illustrations. (16)

Or

- (b) (i) Describe the various elements of CNC machine. (8)
- (ii) Discuss the CNC coordinate method with neat diagram. (8)

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Table of Contents Nov 13 Of 2014 Electro Technology Question Paper

1. Understanding the eBook Nov 13 Of 2014 Electro Technology Question Paper
 - The Rise of Digital Reading Nov 13 Of 2014 Electro Technology Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Nov 13 Of 2014 Electro Technology Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nov 13 Of 2014 Electro Technology Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nov 13 Of 2014 Electro Technology Question Paper
 - Personalized Recommendations
 - Nov 13 Of 2014 Electro Technology Question Paper User Reviews and Ratings
 - Nov 13 Of 2014 Electro Technology Question Paper and Bestseller Lists
5. Accessing Nov 13 Of 2014 Electro Technology Question Paper Free and Paid eBooks
 - Nov 13 Of 2014 Electro Technology Question Paper Public Domain eBooks
 - Nov 13 Of 2014 Electro Technology Question Paper eBook Subscription Services
 - Nov 13 Of 2014 Electro Technology Question Paper Budget-Friendly Options
6. Navigating Nov 13 Of 2014 Electro Technology Question Paper eBook Formats

- ePub, PDF, MOBI, and More
 - Nov 13 Of 2014 Electro Technology Question Paper Compatibility with Devices
 - Nov 13 Of 2014 Electro Technology Question Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nov 13 Of 2014 Electro Technology Question Paper
 - Highlighting and Note-Taking Nov 13 Of 2014 Electro Technology Question Paper
 - Interactive Elements Nov 13 Of 2014 Electro Technology Question Paper
 8. Staying Engaged with Nov 13 Of 2014 Electro Technology Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nov 13 Of 2014 Electro Technology Question Paper
 9. Balancing eBooks and Physical Books Nov 13 Of 2014 Electro Technology Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nov 13 Of 2014 Electro Technology Question Paper
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Nov 13 Of 2014 Electro Technology Question Paper
 - Setting Reading Goals Nov 13 Of 2014 Electro Technology Question Paper
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Nov 13 Of 2014 Electro Technology Question Paper
 - Fact-Checking eBook Content of Nov 13 Of 2014 Electro Technology Question Paper
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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