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a quality process to serve as the foundation for incremental efficiency improvements This book moves beyond talking about the value contribution of tools and techniques for process control and continuous improvement by focusing on the daily work routines necessary to maintain and sustain these activities as part of a lean process and management mindset Part 1 discusses process quality improvement with an understanding of variation and its impact on process performance It continues by stressing the importance of standardizing a process to achieve process stability Once process stability is reflected in a consistent and predictable output attention is turned to ensuring the process is capable of consistently meeting customer requirements This series of activities sets the foundation for process control and the sustainable pursuit of efficiency improvements Part 2 focuses on efficiency improvement by eliminating waste while improving process flow using proven tools and methods Although there is a clear relationship between waste elimination and process flow these activities are discussed separately to allow those more interested in waste elimination to work independently from those looking to optimize value stream flow Part 3 explores the principles practices systems and behaviors required to maintain process control while creating a mindset of continuous incremental improvement It considers the role organizational structure discipline and accountability play as essential components for long term operational success This book will Provide readers with a clear roadmap for establishing achieving and maintaining process control as the foundation upon which to pursue efficiency improvements Establish direction and methods for continuous and sustainable process improvement Define the practices systems and behaviors required to realize desired results and develop a culture of process control and continuous improvement along the road to operational excellence **SAE Surface Vehicle Emissions Standards Manual Society of** Automotive Engineers, 1995

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