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Which device do you use to measure voltage? CORRECT ANSWERS Multi Meter

If you were asked to check out the I/O card on a plc, which card would you look at? CORRECT ANSWERS Input Card

What does the term current refer to while dealing with electricity? CORRECT ANSWERS Amps

On a hydraulic pump if you were told the pump is cavitating, what would you check for? CORRECT ANSWERS Low fluid in the tank

In a 480 volt three phase system, what would your meter read if you went from one leg to ground? CORRECT ANSWERS 277

WHICH TOOL IS USED WHEN MEASURING SCREW PITCH CORRECT ANSWERS Thread Gauge

What is a circuit breaker? CORRECT ANSWERS an automatically operated electrical switch designed to protect an electrical circuit from damage caused by overload or short circuit.

What does a D.P.S.T. switch refer to? CORRECT ANSWERS double pole single throw

How many teeth are on a 40B12 sprocket? CORRECT ANSWERS 12

The BCD equivalent of 1247 converts to\_\_\_\_\_. CORRECT ANSWERS 0001 0010 0101

What is the binary value of the following terms: Word and Nibble CORRECT ANSWERS 16 digit and 4 digit

What type of programming is used by PLCs. CORRECT ANSWERS ladder logic

What is the Octal and Hexadecimal= 0-9,A,B,C,D,E,F equivalent for the decimal numbers 1-15 CORRECT ANSWERS 0-7, 10-17, 20... and 0-9,A,B,C,D,E,F

Typical BCD input devices include \_\_\_\_. CORRECT ANSWERS thumbwheel switches

BCD code stands for \_\_\_\_\_. CORRECT ANSWERS binary coded decimal

# **Process Tech Test Questions And Answers**

**Patrick Vollmar** 

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