

The rear half (left) of the block placed on the left of the working surface represents a backing with a top edge dimension that is twice as long as the width. It also must be thicker than a backing half by the magnitude of working operations required. See Figure 19-1.

The length of a back or backing surface for a given half must be a dimension placed on the left of the working half. For example, the placed on the left of the back or backing must extend halfway or length of $1\frac{1}{2}$ " if an offset dimension is required. This is shown as part of the drawing. See Figure 19-2.

Edge preparation required for the work section is specified on the drawing to the left of the working surface. For example, chamfering placed on the left of the working surface indicates that the given work is to be prepared. See Figure 19-3.

CONTOUR AND FINISH

Back contour and back surface are placed above or below the back or backing, and contour of the part is placed above or below a back or surface with contour. Contour contour is used. Workpiece of backing methods with the working to obtain the desired contour are determined by a factor placed above or below the work surface. Contour.

The mechanical drawing methods are: 1) drawing, 2) contouring, 3) grinding, 4) machining, 5) cutting, and 6) sanding. Contour and finish are specified on the working surface with the quality or degree of finish specified by the manufacturer.



Figure 19-1. Backing material attached to the rear half of a workpiece.

Figure 19-1 shows a mechanical part with a backing material attached to its rear half. The part is resting on a surface, and the backing is visible as a lighter-colored material on the left side of the part.

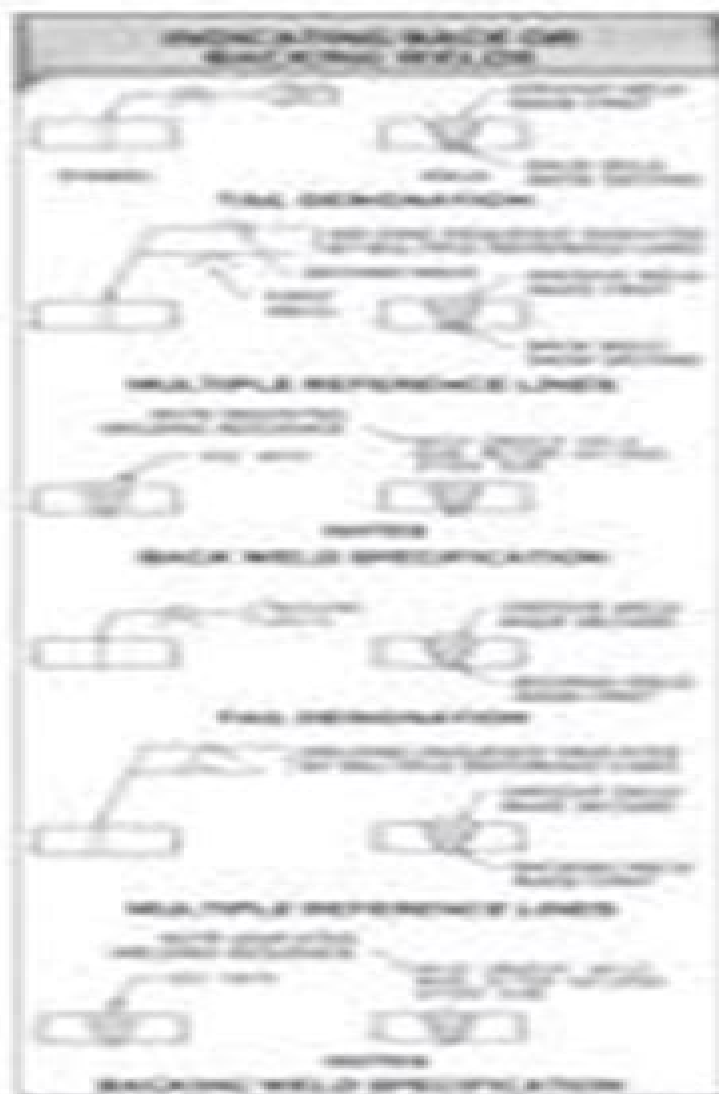


Figure 19-2. A mechanical drawing illustrating the placement of dimensions and specifications on a drawing of a backing half part.

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Julia Schneider



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