

ENGINE Service Bulletin

NO: 1325

Improved Oil-to-Fuel Heater - Introduction of

1. Planning information

A. Effectivity

Model

PT6A-21, -25, -25A, -27, -28, -34, -34AG, -34B, -36, -135

Application

- All engines with 24-thousand Serials prior to PC-E24867, excluding PC-E24815
- (2) All engines with 38-thousand Serials prior to PC-E (TBA)
- (3) All engines with 40-thousand Serials prior to PC-E41976
- (4) All engines with 47-thousand Serials prior to PWV-E (TBA)
- (5) All engines with 48-thousand Serials (PT6A-25) prior to PC-E (TBA) (PT6A-25A) prior to PC-E48213
- (6) All engines with 50-thousand Serials prior to PC-E52301
- (T) All engines with 54-thousand Serials prior to PC-E54136
- (8) All engines with 50-thousand Serials (PT6A-34) prior to PC-E56743 (PT6A-34AG) prior to PC-E56754
- (9) All engines with 58-thousand Serials prior to PC-E (TBA)
- (10) All engines with 92-thousand Serials prior to PC-E92187

Spares in Stock Affected: Yes

B. Reason

The original bulletin was issued to prevent possible cycling of valve parts due to internal imbalances, thus improving reliability.

Rev. No. 1 is issued to provide additional engine Serial Nos. in Application and include referenced Accessories Service Bulletin in Para. 1.G. References.

C. Description

The oil-to-fuel heater is replaced with a similar unit incorporating a scalloped valve sleeve.

D. Compliance

Recommended - Desirable. PhWC recommends accomplishment when disassembly of engine/accessory is sufficient to afford access to the affected part.

NOTE

This bulletin should be accomplished in conjunction with SB1304.

PRATT & WHITNEY CANADA BOX 10, LOHOUSUIL, GUEDEC, CANADA 445, 439 PARK 1 OF 2

39-743 11ME 30 July 1980 SEV. 80 1, 22 March 1983

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