

Crankshaft assembly

Crankshaft

Diameter of main journals	50.95/50.95 mm (2.0059/2.0048 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.30/21.3 mm (0.8417/0.8431 in)
Width of centre journal	22.25/22.25 mm (0.8750/0.8750 in)
Width of all other journals	20.5/20.5 mm (0.8071/0.8071 in)
Diameter of crank pins	52.95/52.95 mm (2.1240/2.1240 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.25/21.25 mm (0.8371/0.8371 in)
Crankshaft end-flange	6.00/6.25 mm (0.2361/0.2461 in)
Diameter of rear flange	55.54/55.55 mm (2.1868/2.1870 in)
Minimum permissible diameter of rear flange (skidpad)	55.54 mm (2.1868 in)
Diameter for front oil seal	34.985/34.990 mm (1.37699/1.37718 in)
Minimum permissible diameter for front oil seal (skidpad)	34.72 mm (1.367 in)
Diameter for scuff-free pulley	21.25/21.25 mm (0.8371/0.8371 in)
Diameter of recess for spring bearing	22.55/22.55 mm (0.8875/0.8875 in)
Depth of recess for spring bearing	25.8 mm (0.00 in)
Crankshaft journals and crank pins	+0.00 mm (-0.0010 in)

Main bearings

Type	Steel back, aluminium lin bearing material
Bearing width, centre bearing	24.27/24.32 mm (0.9554/0.9575 in)
Bearing width, all other bearings	22.25/22.25 mm (0.8750/0.8750 in)
Bearing thickness	1.525/1.530 mm (0.05999/0.06023 in)
Back diameter	27.205/27.205 mm (1.07147/1.07147 in)
Bearing clearance	0.025/0.075 mm (0.0010/0.0030 in)
Available undersize bearings	-0.50 mm (-0.0197 in)

Crankshaft thrust washers

Type	Steel back, aluminium lin bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.35 mm (0.091/0.093 in)

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Table of Contents Perkins Prima M80t Service Manual

1. Understanding the eBook Perkins Prima M80t Service Manual
 - The Rise of Digital Reading Perkins Prima M80t Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins Prima M80t Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins Prima M80t Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins Prima M80t Service Manual
 - Personalized Recommendations
 - Perkins Prima M80t Service Manual User Reviews and Ratings
 - Perkins Prima M80t Service Manual and Bestseller Lists
5. Accessing Perkins Prima M80t Service Manual Free and Paid eBooks
 - Perkins Prima M80t Service Manual Public Domain eBooks
 - Perkins Prima M80t Service Manual eBook Subscription Services
 - Perkins Prima M80t Service Manual Budget-Friendly Options
6. Navigating Perkins Prima M80t Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Perkins Prima M80t Service Manual Compatibility with Devices
 - Perkins Prima M80t Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Perkins Prima M80t Service Manual
 - Highlighting and Note-Taking Perkins Prima M80t Service Manual
 - Interactive Elements Perkins Prima M80t Service Manual
8. Staying Engaged with Perkins Prima M80t Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Perkins Prima M80t Service Manual
- 9. Balancing eBooks and Physical Books Perkins Prima M80t Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins Prima M80t Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins Prima M80t Service Manual
 - Setting Reading Goals Perkins Prima M80t Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins Prima M80t Service Manual
 - Fact-Checking eBook Content of Perkins Prima M80t Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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