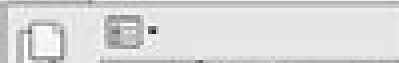




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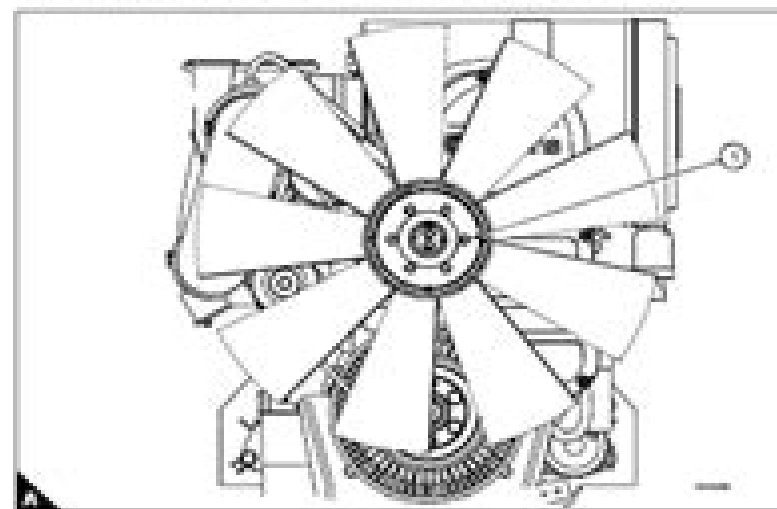
Fan

To remove and to fit

Operation 12-5

To remove

1. Switch off the engine and disconnect the electrical power supply.
2. Remove the fan guards.
- Caution:** Ensure that the radiator is protected when the fan is removed.
3. Remove the set screws (A) which retain the fan on the hub and remove the fan.



To fit

1. Align the fan to the hub and fit the six set screws (A). Tighten the set screws to torque of 45 Nm (34 lbf ft) and tight.
2. Fit the fan guards.
3. Connect the electrical power supply.

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Ying-Ying Zheng



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