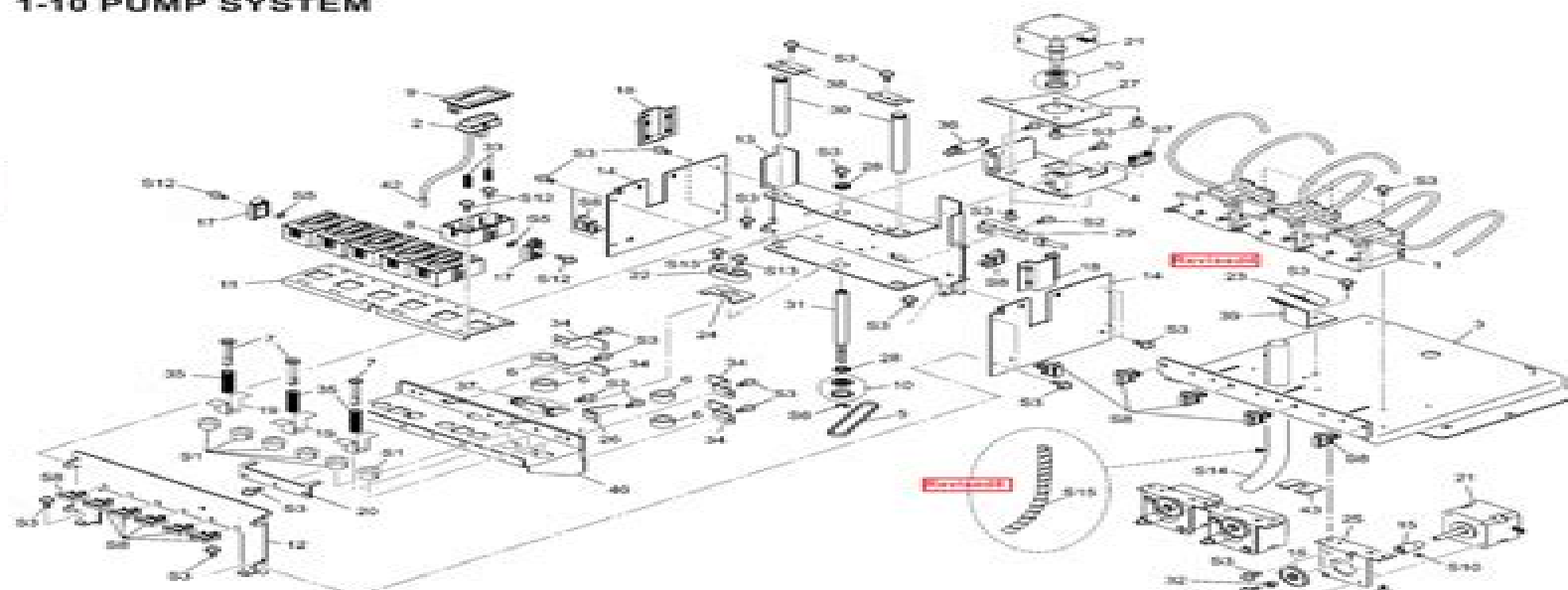


## 1-10 PUMP SYSTEM

1



## PARTS LIST -Main Parts-

Parts No.	Parts Name	
1	12805288 ASS'Y PUMP FJ-50	*
	7576340000 SC-500 PUMP ASSY FOR SOL INK	*
2	12805448 ASS'Y_CAP-TOP FJ-540	*
3	22355802 BASE_BOTTOM FJ-540	*
4	22355801 BASE_TABLE MOTOR FJ-540	*
5	21925137 BELT_166P2M4-530	*
6	12159589 BUSH,S10-1050	*
7	22335146 CAP_TABLE SPRING FJ-540	*
8	21365121 CASE_CAP TOP FJ-540	*
9	22025871 COVER_CAP CASE FJ-540	*
10	22585406 DRIVE PULLEY	*
11	22115876 FRAME_BACK UP FJ-540	*
12	22115875 FRAME_FRONT CAP FJ-540	*
13	22115896 FRAME_MAIN CAP 2 FJ-540	*
14	22115895 FRAME_SIDE CAP 2 FJ-540	*
15	21685122 GEAR,S10S20	*
16	21685120 GEAR,S34S43	*
17	22135616 GUIDE_CAP CASE FJ-540	*
18	22135614 GUIDE_SIDE FRAME FJ-540	*
19	21655246 HOLDER_TABLE SPRING FJ-540	*
20	21645105 HOOK_CAP CASE FJ-540	*
21	22435429 MOTOR KP42GM1-014	*
22	21575126 NUT_TABLE FJ-540	*
23	21545161 PAD_TUBING SJ-540	*
24	22055542 PLATE_NUT FJ-540	*
25	22055540 PLATE_PUMP MOTOR FJ-540	*
26	22055579 PLATE_SHUTTER TABLE 2 FJ-540	*
27	22055541 PLATE_TABLE MOTOR FJ-540	*
28	11889107 R-BEARING,D10S6(B3FL)	*
29	15229506 SENSOR INTERRUPTER_GP1A05A5	*

## PARTS LIST -Main Parts-

Parts No.	Parts Name	
30	22155958 SHAFT_GUIDE TABLE FJ-540	*
31	22155957 SHAFT_SCREW M8 FJ-540	*
32	22165178 SPACER_6FAI FJ-5	*
33	22175334 SPRING_CAP HEAD FJ-540	*
34	22175332 SPRING_PLATE BUSH FJ-540	*
35	22175326 SPRING_TABLE FJ-540	*
36	22175324 SPRING_TABLE MOTOR FJ-540	*
37	22715340 STAY_NUT FJ-540	*
38	22135436 STOPPER_GUIDE SHAFT FJ-540	*
39	22325444 SUPPORT_TUBE 16FAI FJ-540	*
40	21965150 TABLE_CAP-CASE 3 FJ-540	*
42	22805477 ASS'Y_TUBING 1.4*20MM	*
43	22325452 SUPPORT_TUBE FR 16FAI FJ-540	*

## PARTS LIST -Supplemental Parts-

Parts No.	Parts Name	
S1	31029105 BUSH,N8-8	*
S2	31285112 CUPSCREW, M3*10 NI	*
S3	31289105 CUPSCREW, M3*6 BC	*
S4	31289108 CUPSCREW, M3*8 NI	*
S5	31109801 NUT SQUARE M3 FE C	*
S6	31149703 RINGE-RING ETW-4 UNI-C	*
S7	31409702 SADDLE LOCKING EDGE LES-1010	*
S8	31409801 SADDLE LOCKING WIRE LWS-0711Z	*
S10	31199701 SCREW_SET WP M3*3-C	*
S12	31019516 SCREW_BINDING M3*6 BC	*
S13	31019517 SCREW_BINDING M3*8 BC	*
S14	31258122 TUBE_VINYL 12*16(10M) L=400MM	*
S15	22805487 ASS'Y_SPIRAL TUBING 400MM FJ-540	*

# Roland Sc540 Service Manual

**Katrin Zwirgmaier**



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web propeller overhaul is strongly recommended to accomplish periodic internal inspection visually inspect metal blades for cracks inspect hubs overhaul manual 113b 61 10 13 and hartzell overhaul manual 117d 61 10 17 16 added cylinder life limits for propeller model hc c 2 3 yr 4 b c f fc8477 4r and corrected the engine

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