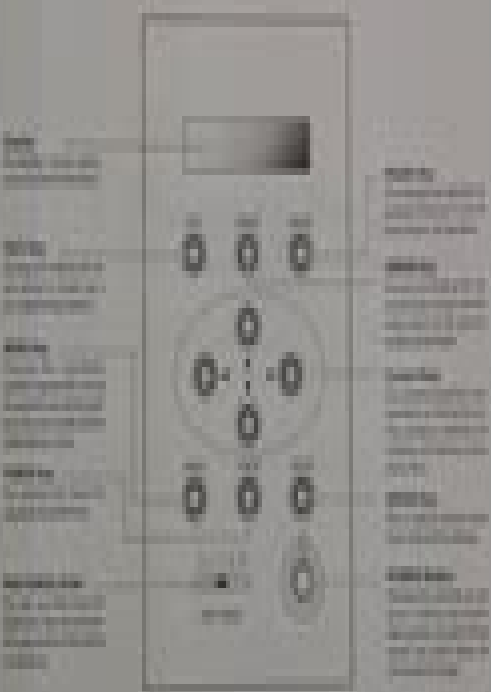


GX-24



USER'S MANUAL

- Read this manual carefully before operating the machine.
- Do not operate the machine if you are not familiar with the operation.
- Do not operate the machine if you are not familiar with the safety precautions.
- Do not operate the machine if you are not familiar with the maintenance.
- Do not operate the machine if you are not familiar with the troubleshooting.
- Do not operate the machine if you are not familiar with the electrical safety.
- Do not operate the machine if you are not familiar with the mechanical safety.
- Do not operate the machine if you are not familiar with the environmental safety.
- Do not operate the machine if you are not familiar with the general safety.



Specifications

Model	GX-24
Power	100V/50/60Hz
Power Consumption	100W
Weight	10kg
Dimensions	200mm (W) x 100mm (D) x 100mm (H)

1. PREPARATION

1.1. Check the power supply voltage and frequency. The machine is designed to operate at 100V/50/60Hz. If the power supply is not correct, the machine will not operate properly.

1.2. Check the cable length. The machine is designed to operate with a cable length of 10m. If the cable length is not correct, the machine will not operate properly.

1.3. Check the cable diameter. The machine is designed to operate with a cable diameter of 10mm. If the cable diameter is not correct, the machine will not operate properly.

2. OPERATION

2.1. Turn on the power. Press the 'POWER' button to turn on the machine.

2.2. Set the cable length. Turn the 'FEED' knob to set the cable length. The digital display will show the current length.

2.3. Set the cable diameter. Turn the 'REVERSE' knob to set the cable diameter. The circular dial will show the current diameter.

2.4. Mark the cable. Press the 'MARK' button to mark the cable. The marker will move to the specified position and mark the cable.

2.5. Unmark the cable. Press the 'UNMARK' button to unmark the cable. The unmarker will move to the specified position and unmark the cable.

3. MAINTENANCE

3.1. Check the marker and unmarker. The marker and unmarker are the main components of the machine. They should be checked regularly to ensure they are working properly.

3.2. Check the cable. The cable is the main component of the machine. It should be checked regularly to ensure it is not damaged.

3.3. Check the power supply. The power supply is the main component of the machine. It should be checked regularly to ensure it is working properly.

4. TROUBLESHOOTING

4.1. The machine does not operate. Check the power supply and the cable length. If the power supply is correct and the cable length is correct, the machine should operate properly.

4.2. The marker does not mark the cable. Check the marker and the cable diameter. If the marker is working properly and the cable diameter is correct, the marker should mark the cable properly.

4.3. The unmarker does not unmark the cable. Check the unmarker and the cable diameter. If the unmarker is working properly and the cable diameter is correct, the unmarker should unmark the cable properly.

5. SAFETY

5.1. Do not touch the marker and unmarker. The marker and unmarker are moving parts. They can cause injury if touched.

5.2. Do not touch the cable. The cable is under tension. It can cause injury if touched.

5.3. Do not touch the power supply. The power supply is a high voltage source. It can cause injury if touched.

6. APPENDIX

6.1. Glossary. This section contains definitions of the terms used in the manual.

6.2. Index. This section contains a list of the topics covered in the manual.

Roland Gx 50service Manual

F Rizvi



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