

Maximum Speed Setting (Refer to Figs. N.18 and N.19)

The maximum speed screw (5) is set and sealed by the manufacturers and must not be altered or tampered with in any way, unless factory authority is first obtained and any adjustments necessary are carried out by experienced personnel. As with all seals on the pump unauthorised removal may render the guarantee void.

The maximum no load speed may vary according to the vehicle or application to which it is fitted, reference may be made to the code number stamped on the fuel pump data plate. The last four numbers in the code indicate the maximum no load engine speed, therefore in the case of the following example it would be 4480 rev/min. Code Example EH39/1209/0/4480.

NOTE: If the fuel pump data plate is damaged or defaced so as to make it impossible to read accurately, or if there is no code stamped on the plate you are advised to contact your nearest C.A.V. Distributor, or alternatively, Service Department, Perkins Engines Ltd., Peterborough, to obtain the required information.

NOTE: The engine must not be allowed to operate at a speed in excess of that specified or severe damage may occur.

IDLING SPEED ADJUSTMENT

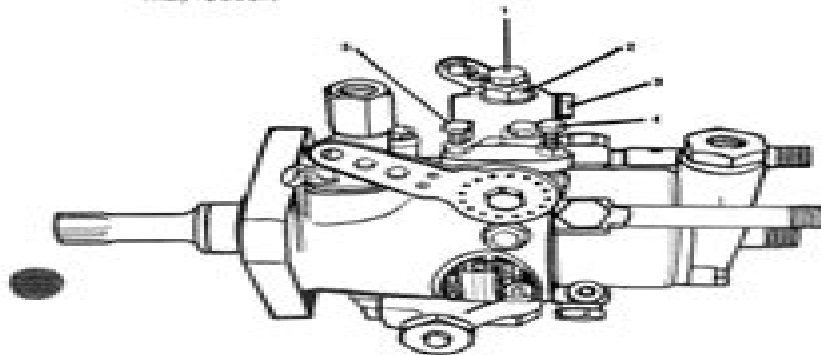
This adjustment is carried out by means of the idling adjustments screw (4). It is carried out in conjunction with the setting of the anti-stall device with the engine warmed through as detailed in the following text.

Anti-Stall Device (Refer to Figs. N.18 and N.19)

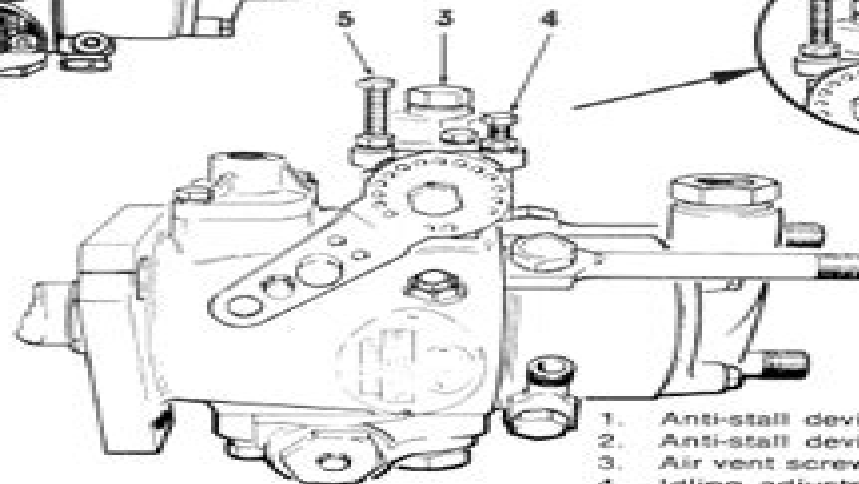
- Slacken the locknut (2) sufficiently to enable the anti-stall device body (1) to be unscrewed two complete turns.
- Adjust idling speed to 625 rev/min* with the idling adjustment screw (4).
- Now screw down the anti-stall device body (1) until there is a very slight increase in engine speed, bring back half a turn and lock with the lock nut (2).
- Accelerate the engine to maximum no load rev/min and immediately return to idling. Should the period of return from maximum rev/min to idling exceed three seconds the device has been screwed in too far.

However should stalling occur, then the device has not been screwed in far enough. Therefore the necessary adjustment should be made to suit whichever is the case.

*This idling speed may vary according to application, refer to relevant manufacturers service literature or to Perkins Engines Limited, Peterborough if in doubt.



N18
Earlier Fuel Pump



Later Fuel Pump
N19

- Anti-stall device body
- Anti-stall device body locknut
- Air vent screw
- Idling adjustment screw
- Maximum Speed Screw

Perkins Diesel Pump Manual

Sarah Milstein,Rael Dornfest



Perkins Diesel Pump Manual:

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Maintenance Manual for Roads, Bridges and Equipments ,1964 *MotorBoating* ,1979-02 Delene Kvasnicka, *Hydraulic Engineering* ,1929 **Cruising World** ,1979-01 Official Guide, Tractors and Farm Equipment ,1989

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