

Installation, Operating and Maintenance

SLUDGE OIL PUMP
 MÅBB: IMO INDUSTRI
 STOCKHOLM - SWEDEN
 Type ACE 3B,2 AC/60
 CAPAC. 3 m³/h Press 3.0 bar.

Design features and working principle

The working parts of the IMO pump are the three IMO screws and the surrounding casing within which they rotate. The thread surfaces are so designed that they form tight seals both in relation to each other and to the pump casing. When the screws rotate, the seals move axially, thereby forcing the liquid enclosed between them to move forward so that a pumping action results.

The working principle on which the function is based is that the moving parts are lubricated by the pumped liquid. The IMO pumps are therefore used both for oils and for other liquids with similar lubricating properties. Liquids with poor lubricating quality or impure, corrosive and chemically aggressive liquids can cause wear and are not suitable for these pumps.

The construction of the pump is illustrated by fig. 5 on page 7. The pump is built for one rotational and one pumping direction. These directions are indicated both on dimension prints and on the actual pumps.

Bypass valve

For adjustment of the pump delivery head during operation, a built-in, adjustable bypass valve is provided. This valve is spring-loaded and when the pre-set pressure difference is reached it opens an internal passage from the discharge side to the suction side of the pump. By this means, some of the flow can be returned (can overflow) to the inlet. The valve functions in this respect for one pumping direction only.

For arrangement of pressure limitation in hydraulic systems please refer to our sales organization.

Shaft seal

The shaft seal consists of a mechanical seal formed by two flat sealing surfaces which are in contact with each other—one rotating with the shaft and one stationary. The sealing surfaces are lubricated by the pumped liquid and the contact pressure is maintained through the medium of a spring. The tightness of the seal is conditional upon clean and unscored surfaces.

Liquids

The IMO pumps operate equally efficiently with both light and heavy oils and with liquids having similar lubricating properties. They are self-priming and can work



Fig. 1. The IMO pump, series ACE.

with very high suction lifts. Oils having congealed or fuel oils with despossed paraffin wax or other waxy components cannot be pumped unless the pumps are heated. For extreme cases, where doubts are envisaged as regards use and suitable installation method, it is advisable to get in touch with us or with our sales organization.

Standard Materials and Operating Conditions for Series ACE

Pump casing of cast iron and IMO screws of steel and cast iron. The pump is coated with an oil-resistant paint. The shaft seal contains parts made of oil-resistant rubber. Max. working pressure: 16 kPa/ccm (230 psi) at 40 °C (104 °F) in continuous service.

Max. oil temperature: Form NC 90 °C (194 °F)
 Form NC/60 130 °C (266 °F)

Data, dimensions and further technical information will be found in the leaflet on this pump series.

Installation

Protective covers

The pumps are delivered internally oiled and with protective covers on the connection openings. These covers should be removed at as late a stage as possible of the erection and installation procedure.

Pumps Operation Manual

United States. War Department

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the United States War Department text.

Pumps Operation Manual:

Operator's Manual ,1961 **Manuals Combined: U.S. Army TECHNICAL MANUAL OPERATOR'S MANUAL FOR UH-60A HELICOPTER UH-60Q HELICOPTER UH-60L HELICOPTER EH-60A HELICOPTER** , BOTH MANUALS Approved for public release distribution unlimited DESCRIPTION This manual contains the complete operating instructions and procedures for UH 60A UH 60Q UH 60L and EH 60A helicopters The primary mission of this helicopter is that of tactical transport of troops medical evacuation cargo and reconnaissance within the capabilities of the helicopter The observance of limitations performance and weight and balance data provided is mandatory The observance of procedures is mandatory except when modification is required because of multiple emergencies adverse weather terrain etc Your flying experience is recognized and therefore basic flight principles are not included IT IS REQUIRED THAT THIS MANUAL BE CARRIED IN THE HELICOPTER AT ALL TIMES **Operation Manual for Automatic Dichotomous Samplers** ,1981 *Field and Depot Maintenance Manual for Pump, Injector, Fuel Assembly, 2910-333-5006 (Simmonds Model SU-15G3), Pump, Injector, Fuel Assembly, 2910-571-6766 (Simmonds Model SU-570) ... End Item Application, Engine, Gasoline, 6-cylinder, Continental Model AOI-402-5 (TM 9-2805-210)* ,1989 **Operation and Maintenance Manual for Hand Pumps** Fred Cammack,1999 **Technical Manual, Operator's Manual for Army RU-21A and RU-21D Aircraft** ,1989 **Diesel Engine Maintenance Training Manual** Bureau of Ships,2015-01-15 Very complete and comprehensive manual for the service and repair of all large Marine Diesel Engines Reprint of the original book from 1946 *Operator's Manual for Army Model RU-21H Aircraft* ,1991 **Loran-C Operations Manual** ,1999 *Organizational, Direct Support, and General Support Maintenance Manual ... for 85' Aerial Ladder Fire Fighting Truck, NSN 4210-00-965-1254* ,1991 Operator's Manual for Army Models RU-21B and RU-21C Aircraft ,1990 **Pump Users Handbook** R. Rayner,1995-12-12 This handbook places emphasis on the importance of correct interpretation of pumping requirements both by the user and the supplier Completely reworked to incorporate the very latest in pumping technology this practical handbook will enable you to understand the principles of pumping hydraulics and fluids and define the various criteria necessary for pump and ancillary selection The Pump Users Handbook will prove an invaluable aid in ordering pump equipment and in the recognition of fundamental operational problems **Operator's Manual for Army RU-21A and RU-21D Aircraft** ,1990 **Pesticide Analytical Manual** United States. Food and Drug Administration,1990 **Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, Lubrications Orders, and Modification Work Orders** United States. Department of the Army,1954 **Diesel Engine Maintenance Training Manual, U.S. Navy. February, 1946** United States. Navy Department. Bureau of Ships,1946 **Pump Operation Manual** American Petroleum Institute,National Photographic Laboratories,1970 **Field Manuals** United States. War Department,1974 **Loran-C Operations Manual, NAVCENINST M16562.1, Appendixes** ,2000 **Technical Manual** United States. War

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