

*Use of aluminum cable requires increase by two AWG sizes over recommended copper cable size. Recommended cable sizes for other duty cycles and output currents can be found in Volume 2, WELDING HANDBOOK, 7th Edition, published by the American Welding Society.

3.5.2 REMOTE CURRENT AND CONTACTOR CONTROL CONNECTIONS

Both the remote control devices (hand and foot) come with a 14-pin connector plug which connects to the remote terminal on the rear panel of the PowCon unit. The remote control devices come with a pre-wired plug and 12 1/2 feet (3.8 M) of cable. When a remote control device is plugged into the rear panel receptacle, certain front panel controls are overridden by the remote device.

To connect the remote control device, insert the 14-pin plug from the control cable of the device fully into the receptacle on the rear panel. Ensure that the plug keyways align with the receptacle keys. Rotate the plug threaded collar clockwise as far as possible into the receptacle threaded body to secure the plug in the receptacle.

3.5.3 WIREFEEDER CONTROL CABLE

The control cable for the wirefeeder and PowCon SM interface comes with a 14 pin connector designed to mate with the remote receptacle on the rear panel. The wiring schematic for the control cable is shown in Figure 3-2

NOTE

UNLESS OTHERWISE SPECIFIED, THE POWCON SM IS SHIPPED FROM THE FACTORY WITH ON/OFF CONTROL RESPONSIVE TO CONTACT CLOSURE ONLY.



FIGURE 3-2
WIREFEEDER CONTROL CABLE WITH SCHEMATIC

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Clifford Lane



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