

- Remove injection pump connection
- Remove all glow plugs using socket spanner 3220
- Fit screws in adapter V.A.O. 17625 in place of glow plugs
- Check compressions with compression tester V.A.O. 1381 or V.A.O. 1763

Note

Using the compression tester => Operating instructions

- Operate starter until tester shows no further pressure increase

Compression pressure

New: 27 - 33 bar pressure
Wear limit: 24 bar pressure

Permissible difference between all cylinders: 3 bar

- Install glow plugs with socket and jointed extension 3220
Tightening torque: 15 Nm

Note

Faults will have been stored because the connector in injection pump has been separated. Therefore clear engine and pass fault memory

- Interrogate fault memory

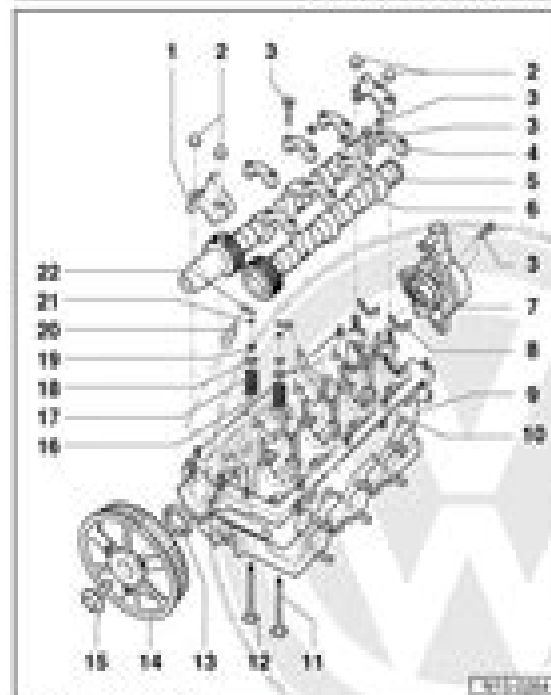
=> Repair group 01, Fault memory, Interrogating fault memory Fault memory Interrogating fault memory

2 - Servicing valve mechanism

2.1 - Servicing valve mechanism

Note

- After camshaft is installed, the engine must not be started for approx. 30 minutes. Hydraulic compensation elements must settle (otherwise valves will strike pistons)
- After working on valve mechanism, carefully turn engine by hand at least 2 complete revolutions to ensure that no valve strikes piston when engine is started
- Always reset gauges and tests



1 Inlet camshaft bearing cap

- Installation position => Fig. 3
- Before installing, lightly coat sealing surfaces of front and rear bearing caps with coolant/D 454 300 A2 => Fig. 3
- Installation sequence
=> Page 108, removing and installing camshaft

2 10 Nm

3 10 Nm

4 Exhaust camshaft bearing cap

- Installation position => Fig. 3
- Installation sequence
=> Page 108, removing and installing camshaft

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L Towne



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Table of Contents Passat Variant 3b Manual

1. Understanding the eBook Passat Variant 3b Manual
 - The Rise of Digital Reading Passat Variant 3b Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Passat Variant 3b Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Passat Variant 3b Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Passat Variant 3b Manual
 - Personalized Recommendations
 - Passat Variant 3b Manual User Reviews and Ratings
 - Passat Variant 3b Manual and Bestseller Lists
5. Accessing Passat Variant 3b Manual Free and Paid eBooks
 - Passat Variant 3b Manual Public Domain eBooks
 - Passat Variant 3b Manual eBook Subscription Services
 - Passat Variant 3b Manual Budget-Friendly Options
6. Navigating Passat Variant 3b Manual eBook Formats

- ePub, PDF, MOBI, and More
- Passat Variant 3b Manual Compatibility with Devices
- Passat Variant 3b Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Passat Variant 3b Manual
 - Highlighting and Note-Taking Passat Variant 3b Manual
 - Interactive Elements Passat Variant 3b Manual
- 8. Staying Engaged with Passat Variant 3b Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Passat Variant 3b Manual
- 9. Balancing eBooks and Physical Books Passat Variant 3b Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Passat Variant 3b Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Passat Variant 3b Manual
 - Setting Reading Goals Passat Variant 3b Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Passat Variant 3b Manual
 - Fact-Checking eBook Content of Passat Variant 3b Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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