

TYPICAL 750/754 SERIES OFF-HIGHWAY TRANSMISSION MODELS



Figure 1. CLBT 750/754 Remote Mount



Figure 2. CLBT 750/754DB Remote Mount

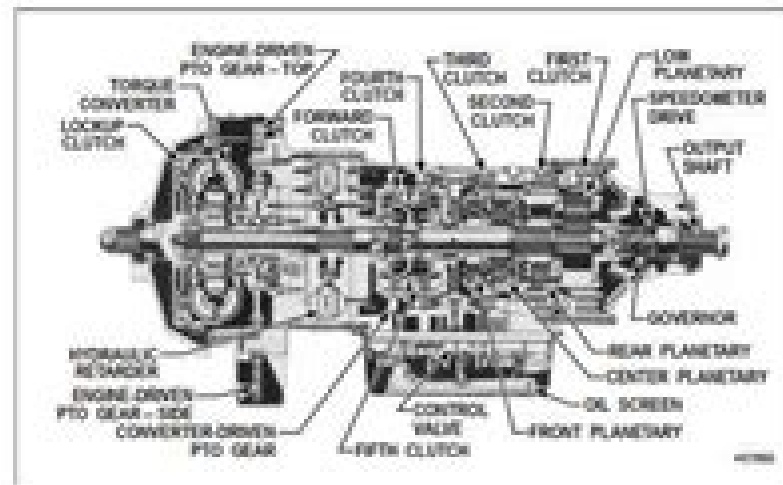


Figure 3. CLBT 750/754 Remote Mount—Cross Section

A BRIEF DESCRIPTION OF THE ALLISON AUTOMATIC

- An hydraulic torque converter
- A planetary gear train
- An hydraulic control system

The torque converter multiplies engine torque during starts and acts as an hydraulic cushion between the engine and gearing. The clutches and gear sets provide multiple forward ranges and one reverse range. The torque converter lockup clutch engages automatically after the vehicle is moving, for maximum fuel economy. The hydraulic control system automatically selects the most efficient gear ratio for vehicle speed and throttle position.

TORQUE CONVERTER

The torque converter (refer to Figure 3) consists of three elements:

- The pump is the input element and is driven by the engine.
- The turbine is the output element and is hydraulically driven by the pump.
- The stator is the reaction (torque multiplying) element.

When the pump (input) rotates at a higher speed than the turbine (output) speed, the torque converter multiplies the torque. When the turbine speed approaches the

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