

> SEHFC004-02

> SEHFC005-03

> SEHFC006-04

Work on the engine with caution. **WARNING**

Water Pump - Install

Installation Procedure

NOTICE

Keep all parts clean from contamination.
Contaminants may cause rapid wear and shortened component life.

- Remove all debris and grease material from the mating surfaces of the water pump and the cylinder head.



Illustration 1

gpr01001



Illustration 2

gpr01002

- Install new gasket (7) in position on the engine.
- Place water pump (1) in position on the engine and install bolts (3) and nut (10). Tighten nut (10) and bolt (3) that secure water pump to the engine.
- Install lower hose (2) and tighten the hose clamp. Install hose (11) on water pump (1) and tighten hose clamp (9).
- Place drive hose (4) into position on water pump (1) and install belt (5) on water pump (1).



Illustration 3

gpr01003

- Install pulley (6) and idler (12) on water pump (1). Install air cleaner (13) and tighten to a torque of 11 Nm (8 ft-lb).
- Fill the cooling system with coolant to the correct level. Refer to Operation and Maintenance Manual, "Water system".

End Of

- Search for fan. Refer to Disassembly and Assembly, "Fan - Remove and Install".
- Search for V-belt. Refer to Disassembly and Assembly, "V-belt - Remove and Install".

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Chao Zhang



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