

MULTIPLE PASS RICE WHITENING PROCESS

1. BACKGROUND

The milling process in larger commercial mills combines a number of operations that produces higher quality and higher yields of white rice from paddy or rough rice. The process involves:

- A. Pre-cleaning the paddy prior to milling
- B. Removing the husk or outer layer from the paddy
- C. Polishing or whitening the brown rice to remove the bran layer**
- D. Separating the broken grains from the whole kernels
- E. Bagging the milled rice
- F. Managing the by-products.

Normally the rice whitening and polishing process is considered the heart of the commercial rice milling process, and during the years, equipment suppliers have developed multiple solutions for an efficient bran removal process. The main trend is to establish one, two, three or four milling breaks (Passes) for obtaining the desired whiteness level of the kernel. The main difference between each milling formula is the amount of milling work applied to the grain in each break, that amount of work is directly proportional to the broken kernel generation.

2. THE MILLING FORMULA

The milling formula is a concept developed to help to understand the relation of the whiteness degree and the bran removal inside a milling process. Normally the brown rice (Cargo hulls) has a whiteness level (Measured using a KETT C-300 Whiteness meter) between 20 and 21°Kett and depending of the market requirements, the milled white rice has a whiteness level between 40 and 42°Kett (Normally whiteness levels above 40,5°Kett are considered as a sign of overmilling in long grain rice processing).

The brown rice @ 21°Kett is considered as 100% bran and the 40°Kett white rice is considered almost 0% bran (Assuming long grain rice milling) so if we define the rice milling process as the required operations for ensure a total bran removal from the rice kernel, that total bran removal can be considered as the total milling work to be achieved by the rice whitening line, so the following relationship can be stated:

“The 100% of the milling work (Whiteness basis) is achieved when the grain reaches the 40 to 40,5°Kett level”

Now each miller has a different way to do the 100% milling work, and that is called the milling formula, and the difference between every formula is the number of breaks in which is divided the work. As we have stated previously on commercial applications the number of breaks vary from one to four. And those break passes are characterized by the milling effect applied on the grain.

Today we can find two types of milling effects for making and efficient bran removal, those effects are **abrasion** and **friction**, the first effect is very effective for removing large amounts of bran bit without achieving a smooth finishing appeal, and the second that can be applied dry or moist, is effective for removing small amounts of bran but guaranteeing a smooth grain surface.

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