

Maintenance

- Remove as much built-up scale from flue tubes and tank bottom as practical. Do not attempt to clean so thoroughly that the tool used damages the glass lining.
- Clean the seal plate and install a new gasket. Wipe clean the interior surface of the tank that contacts the gasket. Reinstall the seal plate and tighten in position. Fill tank with water and check for leaks. If no leaks are found, install insulation plug and clean-out cover on jacket and re-light the water heater.

If chemical lime dissolving cleaners are preferred, cautiously follow the instructions supplied with the cleaner. DO NOT use a muriatic or hydrochloric acid (HCl) base cleaner.

Burner and pilot assembly removal instructions specific to GNU models

To Remove Burner(s):

- Turn off gas and electric unit. Remove the nine (9) screws that hold the plenum back cover. Remove cover and set to the side.
- Disconnect the main gas line from the inlet of the gas valve. Remove the four (4) screws that hold the gas manifold, then remove the two (2) screws that hold the plate on the other end of the gas manifold.
- To remove the manifold, it will need to slide back away from the unit, to allow the orifices to clear the end of the burners, then slide out of the plenum (mounting plate can be left in the plenum).
- To remove a burner, remove the four (4) screws that hold it in place. Slowly pull the burner out of the mounting plate.
- Inspect the burner and replace if there is damage to the port area. The re-install a burner in the mounting plate. Push burner slowly into the mounting plate opening.
- Reverse Steps 2 through 4, to install any burner(s) removed from the unit. Make sure all mounting screws are tight. Then turn on gas and electric.

2. ANODE INSPECTION — The water supply in certain areas contains very aggressive elements. In these areas, periodic inspection of the anode is recommended to determine if replacement is necessary. The anode(s) supplied in this water heater is slowly consumed, thereby eliminating or minimizing corrosion and protecting the glass lined tank. The anode(s) should be replaced when more than 6 inches (15 cm) of core wire is exposed at either end.

3. SEASONAL OPERATION — If the water heater is to remain idle for an extended period (60 days or more) the heater should be turned off. The water heater and piping should be drained if they might be subjected to freezing temperatures. It is recommended that the water heater's operation is thoroughly checked (by a qualified service technician) before it is placed back in service. NOTE:

To Remove Pilot Assembly:

- Refer to Steps 1 through 3 to the left, to start the pilot assembly removal.
- Disconnect the pilot tube from the gas valve and then remove the grommet from the plenum side. Carefully push the tube through the hole in the plenum side, while holding the other end (closest to the pilot).
- Remove the two (2) screws from the pilot assembly. Rotate pilot assembly (down and clockwise) to remove from burner mounting plate. See page 12 for better view of screws.
- Reverse above steps to install new pilot assembly. Make sure that all gas connections are tight and all screws are re-assembled and tightened (do not over tighten screws).

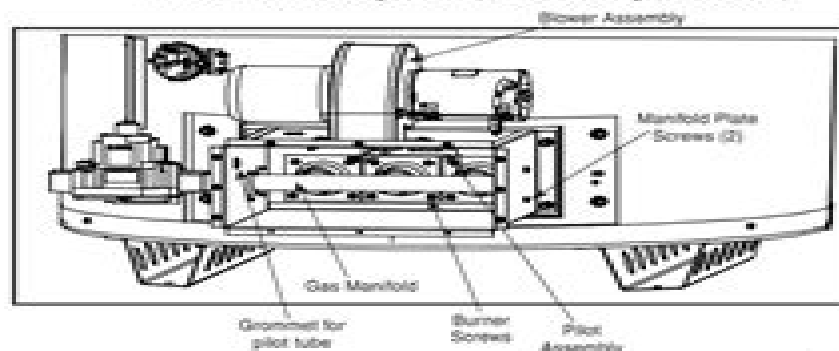


TABLE 1
Maximum Capacity of Pipe in Cubic Feet of Gas per Hour for Gas Pressures of
----- 0.5 psig or Less and a Pressure Drop of 0.3 Inch Water Column
Based on a 0.60 Specific Gravity Natural Gas; If 1.5 Specific Gravity L.P. Gas is used, multiply capacity by 0.63

Nominal Iron Pipe Size, Inches	Internal Diameter Inches	Length of Pipe, Feet															
		10	20	30	40	50	60	70	80	90	100	125	150	175	200		
1/2	.622	1.32	.92	.73	.63	.56	.50	.44	.43	.40	.38	.34	.31	.28	.26		
3/4	.824	2.78	1.90	1.52	1.30	1.13	1.00	.88	.80	.74	.70	.64	.59	.55	.51		
1	1.049	5.00	3.50	2.83	2.43	2.13	1.88	1.66	1.49	1.36	1.25	1.10	1.00	.92	.85		
1 1/8	1.380	10.00	7.00	5.60	4.80	4.20	3.70	3.20	2.80	2.50	2.25	2.00	1.80	1.65	1.50		
1 1/2	1.615	16.00	11.00	8.80	7.50	6.70	6.00	5.30	4.70	4.20	3.80	3.40	3.10	2.80	2.60		
2	2.067	32.00	22.00	17.60	15.00	13.40	12.00	10.60	9.50	8.70	7.90	7.00	6.30	5.70	5.20		
2 1/2	2.468	48.00	33.00	26.40	22.50	20.00	18.00	16.00	14.50	13.20	12.00	10.70	9.70	8.90	8.20		
3	3.068	8.000	5.600	4.700	4.100	3.600	3.200	2.800	2.500	2.300	2.100	1.900	1.700	1.550	1.420		
4	4.026	17.500	12.000	9.700	8.300	7.400	6.600	5.800	5.200	4.700	4.300	3.900	3.500	3.200	2.900		

Rheem 400 Owners Manual

IM Harris



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