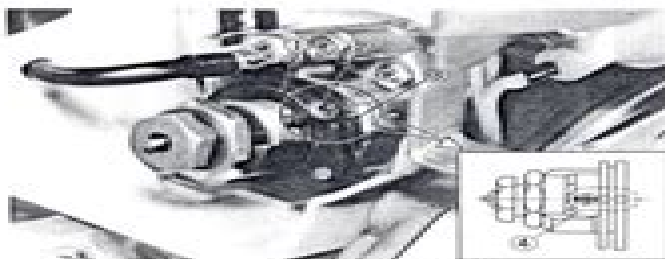




3. Minimum pump stroke adjustment
Remove the side cover and air cleaner case assembly, set the magnetic stand and dial gauge, and measure the pump stroke while keeping the engine idle.



1. Adjusting pulley
2. Phillips head screw
3. Mark
4. Set position
1. Poulie de réglage
2. Vis à tête Phillips
3. Repère
4. Position de réglage

- a. To adjust the plunger stroke, first loosen the lock nut.
- b. Turn the adjusting bolt in or out for proper adjustment.
Turning the adjusting bolt clockwise decreases the plunger stroke; while turning counterclockwise increases the plunger stroke.
- c. When the correct stroke is attained, tighten the lock nut.

Minimum stroke	0.20 ~ 0.25 mm (0.008 ~ 0.010 in)
Maximum stroke	0.95 ~ 1.10 mm (0.037 ~ 0.043 in)
Pulley color code	Yellow
Pulley adjust mark	



1. Adjuster
2. Lock nut
1. Équipement de réglage
2. Contre-écrou

3. Réglage de la course minimale de la pompe
Enlever le couvercle latéral et l'ensemble boîtier du filtre à air, positionner le support magnétique et le comparateur à cadran, et mesurer la course de la pompe tout en gardant le moteur au ralenti.



- a. Pour régler la course du plongeur, desserrer d'abord le contre-écrou.
- b. Visser ou dévisser le boulon de réglage pour obtenir le réglage correct.
La rotation du boulon de réglage vers la droite diminue la course du plongeur; tandis que la rotation vers la gauche l'augmente.
- c. Quand la course correcte est obtenue, serrer le contre-écrou.

Course minimale	0.20 ~ 0.25 mm
Course maximale	0.95 ~ 1.10 mm
Code de couleur de la poulie	Jaune
Repère de réglage de la poulie	

Qt 50 Repair Manual

United States. War Department



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Table of Contents Qt 50 Repair Manual

1. Understanding the eBook Qt 50 Repair Manual
 - The Rise of Digital Reading Qt 50 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Qt 50 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Qt 50 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Qt 50 Repair Manual
 - Personalized Recommendations
 - Qt 50 Repair Manual User Reviews and Ratings
 - Qt 50 Repair Manual and Bestseller Lists
5. Accessing Qt 50 Repair Manual Free and Paid eBooks

- Qt 50 Repair Manual Public Domain eBooks
 - Qt 50 Repair Manual eBook Subscription Services
 - Qt 50 Repair Manual Budget-Friendly Options
6. Navigating Qt 50 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Qt 50 Repair Manual Compatibility with Devices
 - Qt 50 Repair Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Qt 50 Repair Manual
 - Highlighting and Note-Taking Qt 50 Repair Manual
 - Interactive Elements Qt 50 Repair Manual
 8. Staying Engaged with Qt 50 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Qt 50 Repair Manual
 9. Balancing eBooks and Physical Books Qt 50 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Qt 50 Repair Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Qt 50 Repair Manual
 - Setting Reading Goals Qt 50 Repair Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Qt 50 Repair Manual
 - Fact-Checking eBook Content of Qt 50 Repair Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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