

Boyan Manufacturing Solutions Limited
Dimensional inspection report

Part name	Platform-D1			Product	Receiver Channel
Revision	B1	Part Status	Welded before painting	PO Qty.	1200
Lot No.	21080301	Lot Qty.	52		



No.	Nominal (mm)	Sample 1	Sample 2
①	1500±1 Up/Mid/down	1500/1499/ 1499.5	1498.5 /1499/ 1499.5
②	645±1.2 L/Mid/R	644.5/644/645	644/644.5/644
③	177±0.5	177	177
④	177±0.8	177.5	177
⑤	41.5±0.1	41.5~42	41.2~42
⑥	41.5±0.2	41.5~42.1	41.3~41.8
⑦	41.5±0.3	41.8~42.3	41.3~41.8
⑧	41.5±0.4	41.8~42.3	41.2~42.4

Check each dimension multiple times

No.	Nominal (mm)	Sample 1	Sample 2	Sample 3	Sample 4	Instrument
①	1500±1 Up/Mid/down	1500/1499/ 1499.5	1498.5 /1499/ 1499.5			Tape
②	645±1.2 L/Mid/R	644.5/644/645	644/644.5/644			Tape
③	177±0.5	177	177.5			Tape
④	177±0.8	177.5	177			Tape
⑤	41.5±0.1	41.5~42	41.2~42			Caliper
⑥	41.5±0.2	41.5~42.1	41.3~41.8			Caliper
⑦	41.5±0.3	41.8~42.3	41.3~42.4			Caliper
⑧	41.5±0.4	41.8~42	42~42.3			Caliper
⑨	89±1 L/R	89/89.5	89.5/89.8			Angle ruler
⑩	47.4±0.8 L/R	47/47.5	47.5/47.3			Caliper
⑪	255±0.3 L/R	255.5/255	255.3/255.1			Tape
⑫	255±0.4 L/R	255/255.3	255/252.5			Tape
⑬	1.2 T54	1.196 1.11	1.1971.12			Caliper
⑭	Diagonal L/R	1629/1629	1629/1628			Tape

Note: Visible grinding marks (or remove welding marks) were found on the surface.

Corrective action: Improve grinding method, some welding marks should be acceptable though.

Inspector: _____ Date: 2021/9/12

Qc Qa Manual For Sheet Metal

L Cohen



Qc Qa Manual For Sheet Metal:

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