



QUALITY CONTROL MANUAL

4.0 AUTHORIZED INSPECTOR

Doc No	SI/ASME/QCM
Chapter No	4.0
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Page No	1 of 2

4.1. Scope

- 4.1.1. This chapter describes the requirement of AIA for ASME Code work and liaison within the AIA by SI. "LRQA Verification Limited" is engaged as AIA of record by SI.

4.2. AIA Requirements

- 4.2.1. The Authorized Inspector (AI) is an employee of an ASME accredited Authorized Inspection Agency (AIA), with which SI has a control to provide ASME Inspection Services as required by the applicable Code. The AI shall have a current National Board "AI" commission for new construction.
- 4.2.2. This QCM and all revisions there after shall be presented to the AI for AI acceptance before issue for implementation.
- 4.2.3. A controlled copy of this QCM shall be kept in manufacturing shop and at site for use by the AI.
- 4.2.4. The AI shall have access to all drawings, design, calculations, specifications, ITP, NDE, test procedures, repair procedure, proof test reports, test results and any other documents necessary for AI to perform the duties in accordance with ASME Sec VIII Div.1, ASME Sec I, ASME B31.1 at shop and site controlled by SI from shop.
- 4.2.5. QM shall have liaised with the AI/AIS and inform about progress of the work and stages of inspection. QM shall give notice sufficiently in advance to the AI for carrying out the inspection activities marked with Hold and Witness points.
- 4.2.6. The AI and AIS shall have free and unrestricted access to all parts of the facilities/documentation pertaining to the Code works including sub-contractor location where Code activities are performed.
- 4.2.7. The AI shall have right periodically monitored the QC program of the SI.
- 4.2.8. AIS shall free access to perform the AI's perform audit annually.
- 4.2.9. QM shall ensure that all Code required inspection by the AI are offered and performed as marked in the ITP.
- 4.2.10. AIA's inspection boundary diary shall be kept under the custody of QM. If inspection, boundary diary entry is in electronic medium, the AI shall provide a copy of entries for the audit when requested.

Quality Control Manual For Drywall Contractors

Rachel S Tattersall



Quality Control Manual For Drywall Contractors:

Decoding **Quality Control Manual For Drywall Contractors**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Quality Control Manual For Drywall Contractors**," a mesmerizing literary creation penned with a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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Quality Control Manual For Drywall Contractors Introduction

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